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European Technical Assessment

ETA-20/0446 of 24, 10, 2022

English version prepared by ZAG

General Part

Technical Assessment Body issuing the European Technical Assessment

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

ZAG Ljubljana

Sormat Concrete Screw Anchor S-CSA+/ **EJOT Concrete Screw Anchor JC2 Plus**

33: Concrete screw of size 8, 10 and 14 for use in cracked and non-cracked concrete

EJOT SORMAT OY Vähäkorventie 10 21250 Masku **Finland** www.eiot.fi

EJOT Sormat Plant 1

15 pages including 3 annexes, which form an integral part of the document

EAD 330232-01-0601. edition December 2019

ETA-20/0446 issued on 19, 1, 2022

reproduction has to be identified as such.

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Specific part

1 Technical description of the product

The Sormat Concrete Screw Anchor S-CSA+ / EJOT Concrete Screw Anchor JC2 Plus is a concrete screw in sizes 8, 10 and 14 made of galvanised carbon steel. The fastener is screwed into a predrilled cylindrical hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

For the installed anchor see Figure given in Annex A (1/2).

2 Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)

The performances given in Chapter 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

The basic work requirements for mechanical resistance and stability are listed in Annexes C (1/7), C (2/7), C (5/7), C (6/7) and C (7/7).

3.2 Safety in case of fire (BWR 2)

The basic work requirements for safety in case of fire are listed in Annexes C (3/7) and C (4/7).

3.3 General aspects relating to fitness for use

Durability and serviceability are only ensured if specifications of intended use according to Annex B (1/3) are kept.



4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the decision 96/582/EC of the European Commission¹ the system of assessment and verification of constancy of performance (see Annex V to regulation (EU) No 305/2011) 1 apply.

5 Technical details necessary for the implementation of the AVCP system, as provided for on the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in chapter 3 of EAD 330232-01-0601.

Issued in Ljubljana on 24, 10, 2022

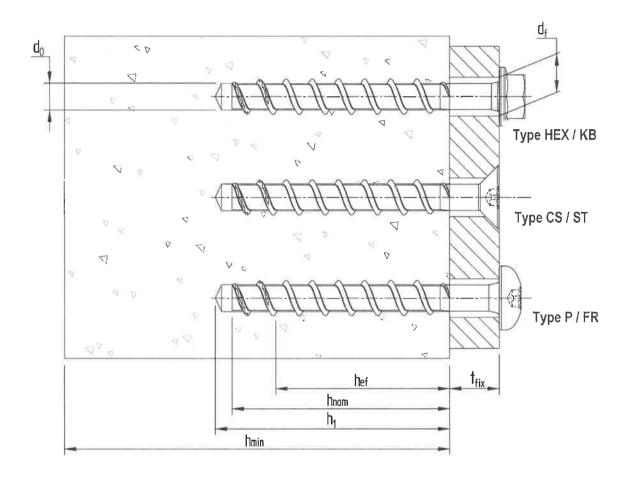
Signed by:

Franc Capuder, M.

Head of Service of

Official Journal of the European Communities L 254 of 8.10.1996

Sormat Concrete Screw Anchor S-CSA+ / EJOT Concrete Screw Anchor JC2 Plus after installation



d₀ = Drill hole diameter

h_{nom} = Nominal embedment depth

h₁ = Drill hole depth

 h_{min} = Minimum concrete member thickness

 t_{fix} = Fixture thickness

d_f = Clearance hole diameter in fixture



Sormat Concrete Screw Anchor S-CSA+ / EJOT Concrete Screw Anchor JC2 Plus

Product description

Installation condition

Annex A (1/2)

Table A1: Materials and Types

Material	f _{yk} [N/mm²]	f _{uk}
Cold forged carbon steel, zinc electroplated according to EN ISO 4042 or with Multi Layer Coating (zinc alloy coated), thickness ≥ 5µm	640	800

Part	Designation	Description	Design
1	S-CSA+ HEX / JC2-KB Plus	Hexagonal head version with or without combined washer	
2	S-CSA+ CS / JC2-ST Plus	Countersunk head version with T-drive	
3	S-CSA+ P / JC2-FR Plus	Pan head version with T-drive	

Table A2: Anchor dimensions and head marking

	Anc	hor size	S-CSA+ / JC2 Plus 8	S-CSA+ / JC2 Plus 10	S-CSA+ / JC2 Plus 14	Marking:	Identifying mark: Anchor identity:	S CSA+
Nominal diameter	d _{nom}	[mm]	8	10	14		Nominal diameter: Screw length: Example:	d _{nom} L S-CSA+ 8x80 / JC2 Plus 8×80
Thread outer diameter	d _{th}	[mm]	10,50	12,70	16,55	d _{th}	d_k	d _s
Core diameter	d _k	[mm]	7,30	9,15	13,00	* # #	A HAR HAR	
Shaft diameter	ds	[mm]	7,80	9,62	13,40			
Stressed section	A _s	[mm²]	42,43	65,76	132,73		SX80	ON CEPT
							G LJUBLJA	ANA O

Product description

Materials, types and dimensions

Annex A (2/2)

Specifications of intended use

Anchorages subjected to:

- Static, quasi static load and seismic load,
- fire exposure.

Base materials:

- Cracked and non-cracked concrete.
- Reinforced and unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according to EN 206:2013+A2:2021.

Use conditions (Environmental conditions):

• The anchor may be used in concrete subject to dry internal conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static and quasi-static actions are designed in accordance with EN 1992-4:2018.
- For seismic application the anchorages are designed in accordance with EN 1992-4:2018.
- For application with resistance under fire exposure the anchorages are designed in accordance with the method given in EN 1992-4:2018.
- Verifiable calculation notes and drawings are prepared taking into account of the load to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site.
- Use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor.
- Anchor installation in accordance with the manufacturer's specifications and drawings using the appropriate tools.
- Checks before placing the anchor to ensure that the strength class of the concrete in which the
 anchor is to be placed is in the rang given and is not lower that of the concrete to which the
 characteristic loads apply for.
- Check of concrete being well compacted, e.g. without significant voids.
- Cleaning of the hole of drilling dust.
- Anchor installation ensuring the specified embedment depth.
- Keeping of the edge distance and spacing to the specified values without minus tolerances.
- Positioning of the drill holes without damaging the reinforcement.
- In case of aborted hole, drilling of new hole at a minimum distance of twice the depth of the aborted hole, or smaller distance provided the aborted drill hole is filled with high strength non-shrinkage mortar. No shear or oblique tension loads are allowed in the direction of a not filled aborted hole.
- Observe the maximum installation torque given in Annex B2.

Sormat Concrete Screw Anchor S-CSA+ /
EJOT Concrete Screw Anchor JC2 Plus
Intended use
Specifications

Annex B (1/3)

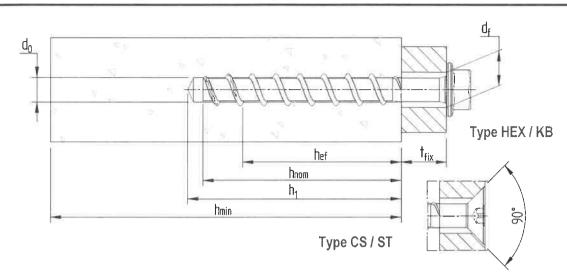


Table B1: Installation data

					Ancho	rsize		
Sormat Concrete Screw A EJOT Concrete Screw Ar			S-CSA+ 8 / JC2 Plus 8		S-CSA+ 10 / JC2 Plus 10		S-CSA+ 14 / JC2 Plus 14	
			8-1	8-2	10-1	10-2	14-1	14-2
Nominal embedment depth	h _{nom}	[mm]	50	65	55	85	65	115
Drill hole diameter	d ₀	[mm]		8	1	0	1	4
Cutting diameter at the upper tolerance limit (maximum diameter bit)	d _{cut,max} ≤	[mm]	8,45		10,45		14,50	
Depth of drilled hole to deepest point	h ₁ ≥	[mm]	60	75	65	95	75	125
Effective anchorage depth	h _{ef}	[mm]	39,2	51,9	42,5	68,0	49,3	91,8
Diameter of clearance hole in the fixture	d _f	[mm]	10,8	- 12,0	13,0 -	- 14,0	17,0 -	- 18,0
Maximum installation torque	T _{inst} ≤	[Nm]	4	5	8	35	10	00
Max installation torque for impact screw driver	T _{SD}	[Nm]	2	90	6	50	6	50

Table B2: Minimum thickness of concrete member, spacing and edge distance

							Anchor size								
Sormat Concrete Screw And EJOT Concrete Screw And	and the second second	S-CSA+ 8 / JC2 Plus 8		S-CSA+ 10 / JC2 Plus 10		S-CSA+ 14 JC2 Plus 1									
			8-1	8-2	10-1	10-2	14-1	14-2							
Minimum thickness of concrete member	h _{min}	[mm]	100	115	100	130	120	150							
Minimum spacing	S _{min}	[mm]	35	35	40	40	60	60							
Minimum edge distance	C _{min}	[mm]	35	35	40/	202BEN	3 60	60							

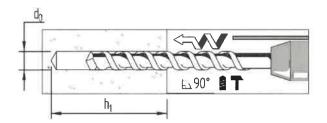
Intended use

Installation data

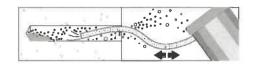
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Installation instructions

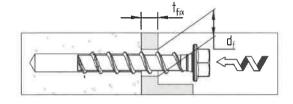
Part 1



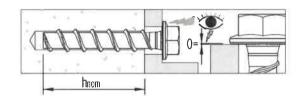
Make a cylindrical hole



Clean the hole

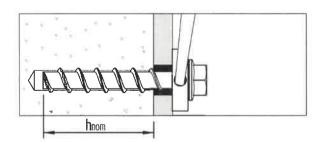


Install the screw anchor by impact screwdriver or torque wrench



Ensure that the screw anchor head fully rests without any gap on the fixture and is not damaged

Part 2



Filling of annular gap.

For seismic category C2 application the annular gap between screw and fixture must be filled with mortar (compressive strength ≥ 50 N/mm²). It is recommended to use a filling washer and a mixer reducer tip.

Sormat Concrete Screw Anchor S-CSA+ /
EJOT Concrete Screw Anchor JC2 Plus

Intended use

Installation instructions



Table C1: Characteristic resistances under tension loads in case of static and quasi-static loading for design according to EN 1992-4:2018

			100		Ancho	or size				
Sormat Concrete Screw And EJOT Concrete Screw And				A+ 8 / Plus 8		\+ 10 / lus 10		\+ 14 / lus 14		
			8-1	8-2	10-1	10-2	14-1	14-2		
Steel failure										
Characteristic resistance	N _{Rk,s}	[kN]	33,9 52,6 106,2							
Partial safety factor	γ _{Ms} 1)	[-]	1,5							
Pull-out failure										
Characteristic resistance in cracked concrete C20/25	N _{Rk,p}	[kN]	6,5	12,0	7,5	19,0	8,5	30,0		
Characteristic resistance in non-cracked concrete C20/25	N _{Rk,p}	[kN]	12,1	18,4	13,6	27,6	15,0	42,0		
		C25/30	1,07	1,07	1,06	1,06	1,08	1,10		
		C30/37	1,13	1,14	1,12	1,12	1,14	1,19		
Increasing factor for N _{Rk,p}	Ψc	C35/45	1,19	1,19	1,17	1,17	1,20	1,27		
moreasting reactor for TARK,p		C40/50	1,24	1,24	1,21	1,21	1,26	1,34		
		C45/55	1,28	1,29	1,25	1,25	1,31	1,41		
		C50/60	1,32	1,33	1,29	1,28	1,35	1,47		
Dorticl actaty factor	Yinst	[-]			1	,0				
Partial safety factor	γ _{Mp} 1)	[-]			1,	5 ²⁾				
Concrete cone and splitting fail	ure									
Effective anchorage depth	h _{ef}	[mm]	39,2	51,9	42,5	68,0	49,3	91,8		
Factor for cracked concrete	k _{cr}	[-]			7	,7				
Factor for non-cracked concrete	k _{ucr}	[-]			11	,0				
Spacing	S _{cr,N}	[mm]	118	156	128	204	148	275		
Edge distance	C _{cr,N}	[mm]	59	78	64	102	74	138		
Spacing (splitting)	S _{cr,sp}	[mm]	118	176	128	232	148	275		
Edge distance (splitting)	C _{cr,sp}	[mm]	59	88	64	116	74	138		
Partial safety factor	γ _{Msp} 1)	[-]			1,	5 ²⁾				

¹⁾ In absence of other national regulations

Performance

Characteristic resistance under tension loads



 $^{^{2)}\}mbox{The installation safety factor of }\gamma_{\mbox{\scriptsize inst}}$ = 1,0 is included

Table C2: Characteristic resistances under shear loads in case of static and quasi-static loading for design according to EN 1992-4:2018

				Anche	or size			
Sormat Concrete Screw Are EJOT Concrete Screw And			S-CSA+ 8 / JC2 Plus 8		S-CSA+ 10 / JC2 Plus 10		S-CSA+ 14 JC2 Plus 1	
			8-1	8-2	10-1	10-2	14-1	14-2
Steel failure without lever arm		1	Tena					
Characteristic resistance	V _{Rk,s}	[kN]	19,1	21,5	31,8	35,2	61,1	64,9
Partial safety factor	rtial safety factor γ _{Ms} 1) [-]				1,	25		
Factor for considering ductility	[-]		0,	8		1	,0	
Steel failure with lever arm								
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	37	45	72	84	207	227
Partial safety factor	γ _{Ms} 1)	[-]			1,	25		
Concrete pryout failure								
k-factor	k ₈	[-]	3	,4	3	,0	3	,3
Partial safety factor	γ _{Mc} 1)	[-]			1	,5		
Concrete edge failure								74.
Effective length of anchor under shear load	I _f	[mm]	39,2	51,9	42,5	68,0	49,3	91,8
Outside diameter of anchor	d _{nom}	[mm]	3	В	1	0	1	4
Partial safety factor	γ _{Mc} 1)	[-]			1	,5		

In absence of other national regulations

Performance

Characteristic resistance under shear loads



Table C3: Characteristic resistances under tension loads in case of fire exposure for design according to EN 1992-4:2018

	Anchor size							
Sormat Concrete Screw And EJOT Concrete Screw And			S-CSA+ 8 / JC2 Plus 8		S-CSA+ 10 / JC2 Plus 10		S-CSA+ 14 JC2 Plus 1	
			8-1	8-2	10-1	10-2	14-1	14-2
Steel failure				1.3		TEO	Ris.	Maria .
	R30	[kN]	0,	42	0,	99	2,	65
Characteristic registeres N	R60	[kN]	0,	38	0,	85	1,	99
Characteristic resistance N _{Rk,s,fi}	R90	[kN]	0,	30	0,	66	1,	73
	R120	[kN]	0,	21	0,	53	1,	33
Pull-out failure	1891				1987	Tige Fd.	1351	
	R30	[kN]	1,63	3,00	1,88	4,75	2,13	7,50
Characteristic registence N	R60	[kN]	1,63	3,00	1,88	4,75	2,13	7,50
Characteristic resistance N _{Rk,p,fi}	R90	[kN]	1,63	3,00	1,88	4,75	2,13	7,50
	R120	[kN]	1,30	2,40	1,50	3,80	1,70	6,00
Concrete cone and splitting fai	lure 1)							
	R30	[kN]	1,66	3,34	2,03	6,57	2,94	13,90
Characteristic registeres NO	R60	[kN]	1,66	3,34	2,03	6,57	294	13,90
Characteristic resistance N ⁰ _{Rk,c,fi}	R90	[kN]	1,66	3,34	2,03	6,57	2,94	13,90
	R120	[kN]	1,33	2,67	1,62	5,25	2,35	11,12
Charles	S _{cr,N,fi}	[mm]			4 x	h _{ef}		
Spacing	S _{min}	[mm]	35	35	40	40	60	60
	C _{cr,N,fi}	[mm]			2 x	h _{ef}		
Edge distance			Fir	e attack	from one	e side: c	_{min} = 2 x	h _{ef}
	C _{min}	[mm]	F	ire attac⊦ c _{min} ≥	from m 300 mm			е:

As a rule, splitting failure can be neglected when cracked concrete and reinforcement is assumed Design under fire exposure is performed according to the design method given in EN 1992-4. Under fire exposure usually cracked concrete is assumed. The design equations are given in EN 1992-4. In the absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended.

Performance

Characteristic tension resistance under fire exposure



Table C4: Characteristic resistances under shear loads in case of fire exposure for design according to EN 1992-4:2018

				Ancho	or size			
Sormat Concrete Screw An EJOT Concrete Screw And			S-CSA+ 8 / JC2 Plus 8			A+ 10 / Plus 10	S-CSA+ 14 JC2 Plus 14	
			8-1	8-2	10-1	10-2	14-1	14-2
Steel failure without lever arm	NI B			THE P	47.1			Pin P
	R30	[kN]	0,	42	0,	99	2,	65
Characteristic registeres V	R60 [kN]			38	0,	85	1,	99
Characteristic resistance V _{Rk,s,fi}	ce V _{Rk,s,fi} R90 [kN]		0,30		0,	66	1,73	
	R120	[kN]	0,	21	0,	53	1,	33
Steel failure with lever arm								
	R30	[Nm]	0,47	0,56	1,35	1,57	5,18	5,67
Characteristic registeres \$40	R60	[Nm]	0,42	0,50	1,17	1,36	3,88	4,25
Characteristic resistance M ⁰ _{Rk,s,fi}	R90	[Nm]	0,33	0,39	0,90	1,05	3,36	3,69
	R120	[Nm]	0,23	0,28	0,72	0,84	2,58	2,83
Concrete pryout failure								
k-factor	k ₈	[-]	3	,4	3	,0	3	,3
	R30	[kN]	5,64	11,36	6,09	19,71	9,70	45,87
Ob anatoristic registers of V	R60	[kN]	5,64	11,36	6,09	19,71	9,70	45,87
Characteristic resistance V _{Rk,cp,fi}	R90	[kN]	5,64	11,36	6,09	19,71	9,70	45,87
	R120	[kN]	4,52	9,08	4,86	15,75	7,76	36,70

Concrete edge failure

The initial value V⁰_{Rk.c.fi} of the characteristic resistance in concrete C20/25 to C50/60 under fire exposure may be determined by:

$$V_{Rk,cfi}^0 = 0.25 \times V_{Rk,c}^0 (\leq R90)$$

$$V_{Rk,c,fi}^{0} = 0.25 \times V_{Rk,c}^{0} \ (\le R90)$$
 $V_{Rk,c,fi}^{0} = 0.20 \times V_{Rk,c}^{0} \ (R120)$

with V⁰_{Rkc} initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature.

Design under fire exposure is performed according to the design method given in EN 1992-4.

Under fire exposure usually cracked concrete is assumed. The design equations are given in EN 1992-4.

EN 1992-4 covers design for fire exposure from one side. For fire attack from more than one side the edge distance must be increased to $c_{min} \ge 300$ mm and ≥ 2 x h_{ef} .

In the absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M.fi}$ = 1,0 is recommended.

Sormat Concrete Screw Anchor S-CSA+ / **EJOT Concrete Screw Anchor JC2 Plus**

Performance

Characteristic shear resistance under fire exposure



Table C5: Displacements under tension loads for static and quasi-static loading

	Samuel Consults Savau Anchor S CSAL /				Ancho	rsize		
Sormat Concrete Screw A EJOT Concrete Screw A				A+ 8 / Plus 8		A+ 10 / lus 10	S-CSA+ 14 JC2 Plus 1	
			8-1	8-2	10-1	10-2	14-1	14-2
	N [kN]					9,05	4,05	14,29
Cracked C20/25	δ _{N0}	[mm]	0,04	0,08	0,03	0,15	0,20	0,22
	δ _{N∞}	[mm]	0,65	0,94	0,48	0,89	1,65	1,52
	N	[kN]	4,09	7,60	4,61	11,58	5,46	21,00
Cracked C50/60	δ _{N0}	[mm]	0,05	0,13	0,09	0,14	0,24	0,32
	δ _{N∞}	[mm]	0,65	0,94	0,48	0,89	1,65	1,52
	N	[kN]	5,76	8,76	6,48	13,14	7,14	20,00
Non-cracked C20/25	δ _{N0}	[mm]	0,07	0,12	0.10	0,09	0,33	0,15
	δ _{N∞}	[mm]	0,65	0,94	0,48	0,89	1,65	1,52
	N	[kN]	9,10	13,85	10,26	20,76	9,64	29,40
Non-cracked C50/60	δ_{N0}	[mm]	0,17	0,26	0,07	0,33	0,17	0,23
	δ _{N∞}	[mm]	0,65	0,94	0,48	0,89	1,65	1,52

Table C6: Displacements under shear loads for static and quasi-static loading

			Anchor size								
Sormat Concrete Screw And EJOT Concrete Screw And		S-CSA+ 8 / JC2 Plus 8		S-CSA+ 10 / JC2 Plus 10		S-CSA+ 14 / JC2 Plus 14					
			8-1	8-2	10-1	10-2	14-1	14-2			
	V	[kN]	10,91	12,29	18,17	20,11	34,91	37,09			
Cracked and non-cracked concrete	δ _{V0}	[mm]	1,19	1,35	3,04	3,20	2,33	2,46			
C20/25 - C50/60	δ∨∞	[mm]	1,79	2,02	4,56	4,80	3,50	3,69			

Performance

Displacements under tension and shear loads



Table C7: Characteristic resistances in case of seismic action for design acc. to EN 1992-4:2018: Performance Category C2

		1		Anchor size		
	Sormat Concrete Screw Anchor S-CSA+ / EJOT Concrete Screw Anchor JC2 Plus					
			M8-2	M10-2	M14-2	
Tension - steel failure						
Characteristic resistance C2	N _{Rk,s,C2}	[kN]	33,9	52,6	106,2	
Partial safety factor		1,5				
Tension - pull-out failure						
Characteristic resistance C2	N _{Rk,p,C2}	[kN]	1,9	3,8	6,9	
Partial safety factor	γ _{Mp,seis} 1)	[-]		1,5 ²⁾		
Concrete cone and splitting failur	e ³⁾			10.00		
Effective anchorage depth	h _{ef}	[mm]	51,9	68,0	91,8	
Partial safety factor	γMc,seis 1) γMsp,seis	[-]		1,5 ²⁾		
Shear - steel failure without lever	arm					
Characteristic resistance C2	$V_{Rk,s,C2}$	[kN]	13,6	24,6	41,5	
Partial safety factor	γ _{Ms,seis} 1)	[-]		1,25		
Concrete pryout and concrete ed	ge failure ³⁾					
Effective anchorage depth	h _{ef}	[mm]	51,9	68,0	91,8	
Partial safety factor	γMc,seis	[-]		1,5 ²⁾		

Performance

Characteristic resistances under seismic action Performance category C2



¹⁾ In absence of other national regulations ²⁾ The installation safety factor of γ_2 = 1,0 is included ³⁾ For concrete cone, splitting, pryout and edge failure, see EN 1992-4

Table C8: Displacements in case of seismic action for design acc. to EN 1992-4:2018, Performance Category C2

Sormat Concrete Screw Anchor S-CSA+ / EJOT Concrete Screw Anchor JC2 Plus			Anchor size		
			S-CSA+ 8 / JC2 Plus 8	S-CSA+ 10 / JC2 Plus 10	S-CSA+ 14 / JC2 Plus 14
			M8-2	M10-2	M14-2
Displacement under tension loads					
Displacement DLS	d _{N,C2}	[mm]	1,34	0,97	1,85
Displacement ULS	d _{N,C2}	[mm]	1,70	1,90	4,70
Displacement under shear loads					
Displacement DLS	d _{V,C2}	[mm]	3,84	3,58	1,98
Displacement ULS	d _{V,C2}	[mm]	7,48	7,28	6,34

Performance

Displacements under seismic action Performance category C2

