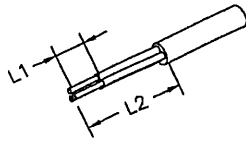


PG11 Assembly Instruction

ALTW

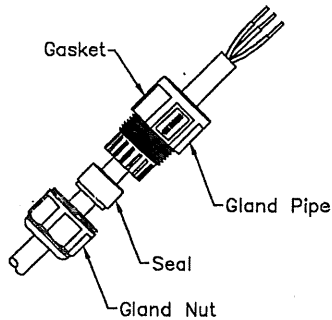
安費諾美泰企業股份有限公司
ALTW TECHNOLOGY CO., LTD.

- ① Strip the cable jackets and insulations.



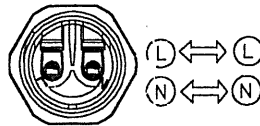
L1 Dim.	L2 Dim.	Wire Range
7±1	20~22	18#~12#

- ② Make sure the gasket is inside the gland pipe. Put the cable into these parts and insert the seal into the gland pipe.

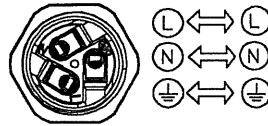


③

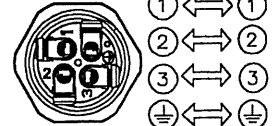
2 Poles



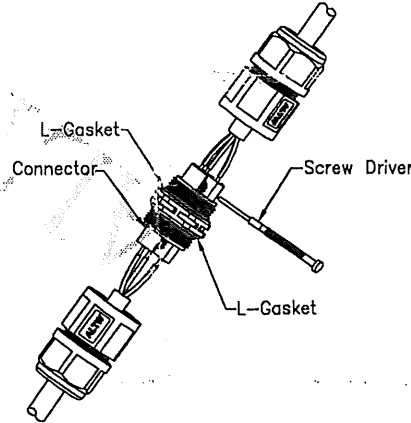
3 Poles



4 Poles



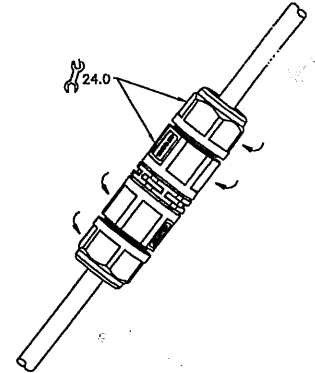
- ④ Make sure all conductor strands are inside the contact, Tighten screws with a screw driver.



Note:

* Screw for wire connection recommended torque:
tightening 2.0~4.5 kgf.cm / 0.196~0.44 N.m

- ⑤ Tighten gland pipes and nuts with a wrench.



Note:

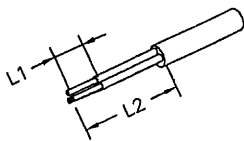
* Gland Pipe recommended tightening torque:
8~10 kgf.cm / 0.78~0.98 N.m
* Gland Nut recommended tightening torque:
8~10 kgf.cm / 0.78~0.98 N.m

PGT2 Assembly Instruction

ALTW

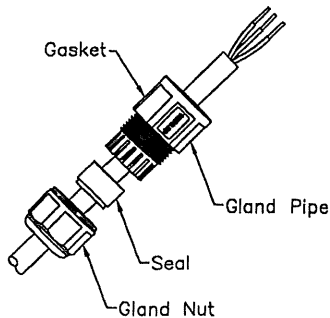
安費諾美泰企業股份有限公司
ALTW TECHNOLOGY CO., LTD.

- ① Strip the cable jackets and insulations.



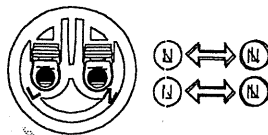
L1 Dim.	L2 Dim.	Wire Range
7±1	20~22	18#~12#

- ② Make sure the gasket is inside the gland pipe. Put the cable into these parts and insert the seal into the gland pipe.

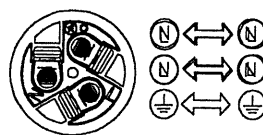


③

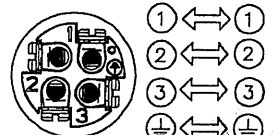
2 Poles



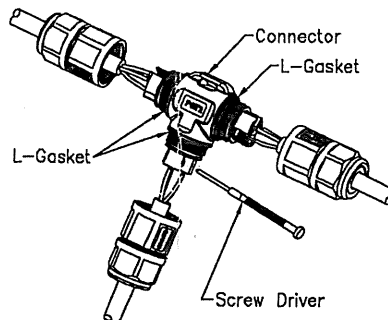
3 Poles



4 Poles



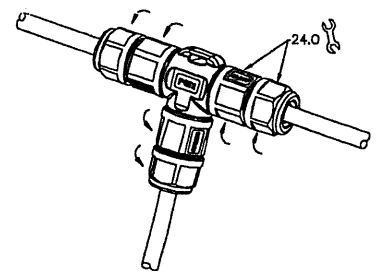
- ④ Make sure all conductor strands are inside the contact, Tighten screws with a screw driver.



Note:

* Screw for wire connection recommended torque:
tightening 2.0~4.5 kgf.cm / 0.196~0.44 N.m

- ⑤ Tighten gland pipes and nuts with a wrench.



Note:

* Gland Pipe recommended tightening torque:
8~10 kgf.cm / 0.78~0.98 N.m
* Gland Nut recommended tightening torque:
8~10 kgf.cm / 0.78~0.98 N.m