

ABB MEASUREMENT & ANALYTICS | DATA SHEET | DS/CM30-EN REV. W

# ControlMaster CM30

Universal process controller, 1/4 DIN



---

# Measurement made easy

## Making process control easy

### **Comprehensive display of process status**

- Crystal-clear, full-color TFT display
- User customizable
- Historical trending

### **Exceptionally easy to use**

- Intuitive user interface and clear text prompts make installation, commissioning and operation quick and simple

### **PC Configuration**

- Time saving off-line software tool including report generation

### **Profile control**

- Comprehensive setpoint profiling capabilities

### **Powerful control functionality**

- Cascade, feed-forward, ratio, predictive and adaptive control strategies
- Dual-loop capability

### **Problem-solving capability**

- Flexible functionality including math and logic providing power to solve application requirements

### **Built to survive**

- IP 66 and NEMA 4X environmental protection

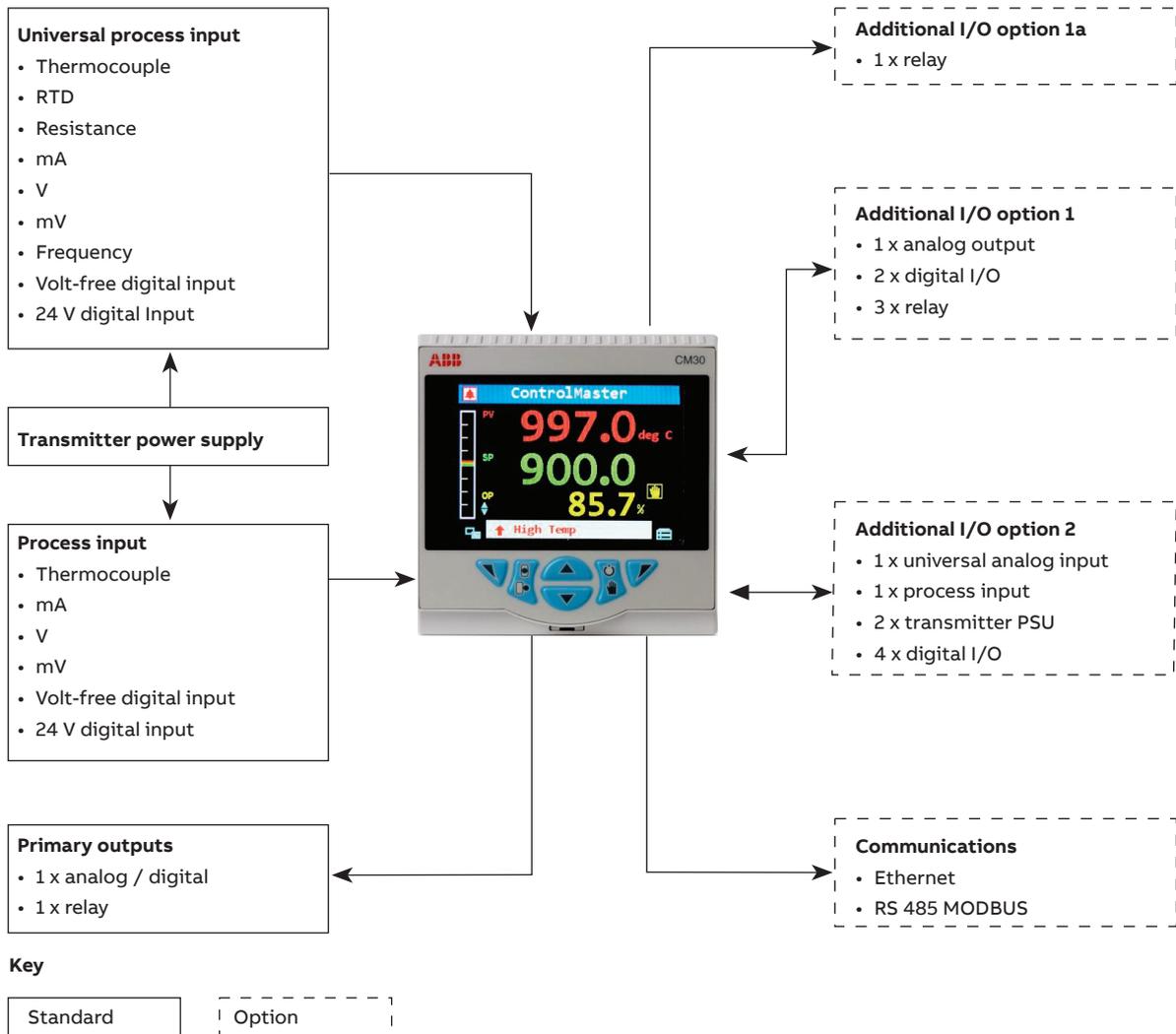
## Overview

The ControlMaster CM30 is a highly versatile, ¼ DIN, universal PID process controller. Detailed process information is presented clearly on the CM30’s full-color TFT display and an intuitive operator interface simplifies configuration and operation.

Highly scalable in both hardware and software functionality, a CM30 can be specified easily to meet the needs of virtually any process control application – simple or advanced. Powerful control functions such as adaptive control, math, logic and totalization provide problem-solving flexibility and make the CM30 suitable for a wide range of process applications.

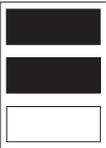
Fully configurable via the easy-to-navigate front panel menus or PC configuration software, the CM30 can be commissioned rapidly and then tuned via the advanced autotune capability.

MODBUS and Ethernet communication options ensure easy integration into a control system.



## Highly scalable

The CM30 is highly scalable in terms of both hardware and software, to fulfill the demands of the simplest to the most complex process. The basic CM30 meets the needs of a simple control loop. Templates and control functionality can be increased by adding function keys to the basic model. Each function key added provides additional templates and functionality as shown in Figure 1, while retaining previous templates and functionality. For I/O builds, see ‘Ordering information’ on page 21.

Level	Function keys	Template	Functionality
Base	0 	Single loop Single loop with remote setpoint	Process alarms Basic setpoint switching Basic control <ul style="list-style-type: none"> <li>Analog PID</li> <li>On / Off or time proportioning</li> <li>Auto tune</li> <li>Split output control</li> </ul>
Standard	1 	Auto / Manual station low signal selection Auto / Manual station digital signal selection * Analog backup station low signal selection Analog backup station digital signal selection * Single indicator / manual loader Dual indicator / manual loader	Standard setpoint switching Standard control <ul style="list-style-type: none"> <li>Gain scheduling</li> <li>Motorized valve control †</li> </ul> Output tracking Logic Math Custom linearizers Delay timers Real time alarms Standard profile** Bank control Template customization
Extended	2 	Single loop with feedforward Single loop with feedforward and remote setpoint ‡ Cascade Cascade with remote setpoint ‡ Cascade with feedforward ‡ Ratio controller (internal ratio) Ratio controller (external ratio) ‡ Ratio station (internal ratio) Ratio station (external ratio) ‡	Totalization Advanced profile** Advanced control <ul style="list-style-type: none"> <li>Feed forward</li> <li>Predictive control</li> <li>Adaptive control</li> </ul> Display customization Historical trending
Dual loop	3 	Dual loop – local / local ‡ Dual loop – remote / local ‡ Dual loop – remote / remote ‡	

Recommended I/O build:

\* Basic + option board 1

† Basic + option board 1a

‡ Basic + option boards 1 and 2

\*\*Not available if Dual loop template selected

Figure 1 Overview of template options

## Powerful operator display

The CM30 features a full-color 9 cm (3.5 in.) display for displaying detailed process information to the user. Process details such as alarm messages and diagnostic information are displayed clearly in full text without the need for difficult-to-read scrolling displays.

### Example of an operator page

Automatic selection of standard display templates immediately makes best use of the CM30's display. Extensive customization features then enable the displayed information to be tailored to suit the process requirements.



Figure 2 Cascade template display

### Diagnostics and alarm status display

The diagnostics and alarm status display provides detailed information on any active alarm or diagnostic condition. The operator can see, at-a-glance, the status of any alarm condition present within the process. Additionally, diagnostic messages are presented clearly to the operator, enabling rapid notification and simple diagnosis of any critical instrument status condition.

Historical information of diagnostic messages can also be viewed in the controller's diagnostic log.



Figure 3 Alarm status display

### Trend display

Any 2 analog values within the CM30 can be plotted on the trend display to give a short-term process history. This feature enables control efficiency to be monitored against setpoint and assists in tuning during commissioning.

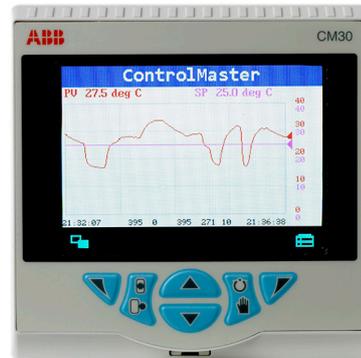


Figure 4 Trend display

## Exceptionally easy to use

The CM30's full text display and simple-to-navigate, pop-up menu makes operation exceptionally easy.

A programmable soft key enables commonly used functions, such as alarm acknowledgement and display selection, to be accessed easily by the operator.



Figure 5 Pop-up menu

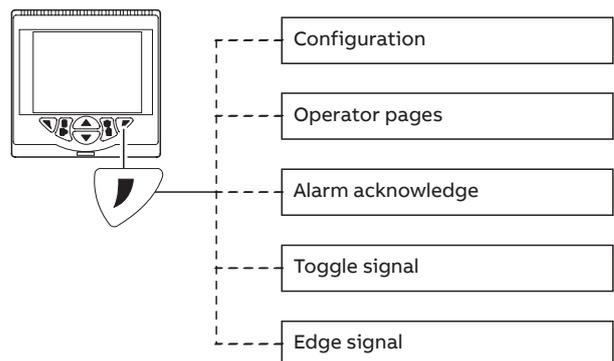


Figure 6 Programmable soft key

## Flexible control functionality

The CM30 features many advanced control functions providing the power to bring even the most complex process under control.

### Autotune

Once initial configuration is complete, a powerful autotune facility enables automatic calculation of the PID values required, enabling rapid commissioning of the CM30.

### Gain scheduling

The CM30's gain scheduling functionality is used for efficient control of non-linear processes. Up to 3 different sets of PID parameters are selected automatically from a reference signal ensuring optimum control response, regardless of the process status.

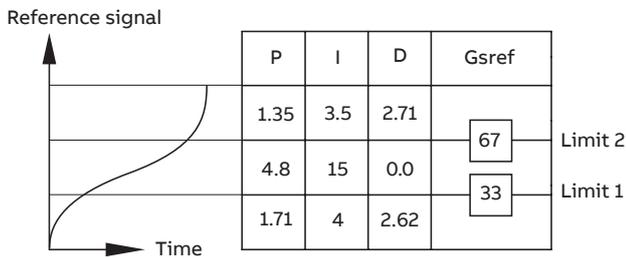


Figure 7 Gain scheduling example

### Predictive control (dead-time compensation)

Control of processes with long dead-times, such as pH dosing in a pipeline, is addressed easily using pPI control. Configured via only 3 parameters (gain, integral time and dead-time), pPI control can also be combined with gain scheduling for optimum control efficiency.

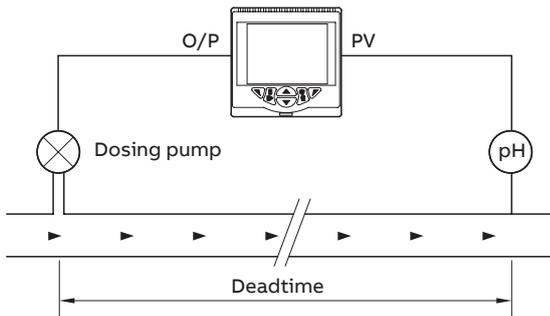


Figure 8 Predictive control example

### Adaptive control

Adaptive control enables the CM30 to adjust its control response automatically to suit changing process dynamics. This makes the CM30 particularly useful for processes with varying or uncontrolled types of load, by providing continuous tuning to maximize control efficiency. Figure 9 shows a product used in a manufacturing process that is stored in an outside tank. The use of adaptive control within the manufacturing process compensates automatically for the change in product temperature caused by seasonal variation.

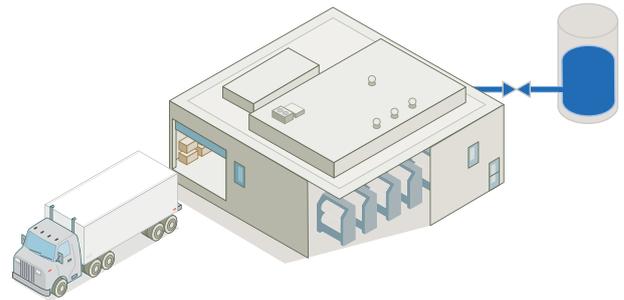


Figure 9 Adaptive control example

### Split output control

The CM30 can also be configured to perform split output control, for example, when both heating and cooling of a single process is required.

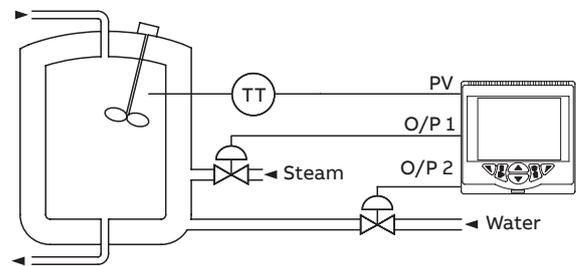


Figure 10 Split output control example

**Remote auto / manual switching**

In addition to switching via the front panel, the CM30 can be switched between automatic and manual control mode using an external signal. When switched to manual mode via a digital signal, the value of the control output can be preset, for example, to fully open a control valve automatically during a cleaning cycle.

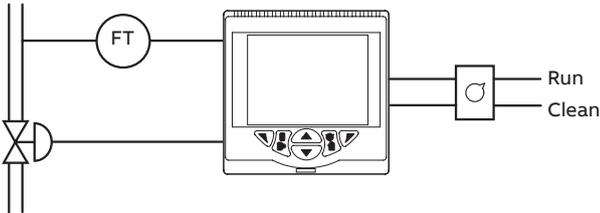


Figure 11 Remote auto / manual switching

**External setpoint selection**

The CM30's control setpoint can be selected via external digital signals, for example, simplifying operation by selecting different setpoints using external push buttons.

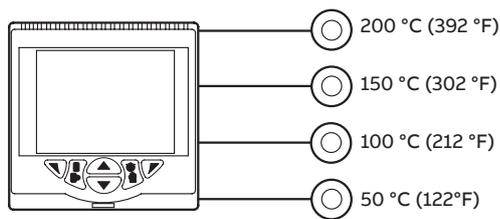


Figure 12 External setpoint selection

**Bank control**

Bank control enables improved control of multi-element output devices such as banks of heaters, pumps and fans. Aimed at minimizing wear caused by over-use of one specific 'duty' device, bank control enables wear to be levelled by sharing duty and assist handling between every device in the bank.

Bank control gives users the choice of either 'Rotate' or 'First In, First Out (FIFO)' wear-levelling schedules. If required, bank control can be combined with PID control, assigning the PID output signal to the bank control function.

Bank control can also be utilized when split output control is configured. For example, when two variable speed pumps are being controlled in a duty assist configuration. Each time both pumps are stopped the duty and assist outputs are alternated.

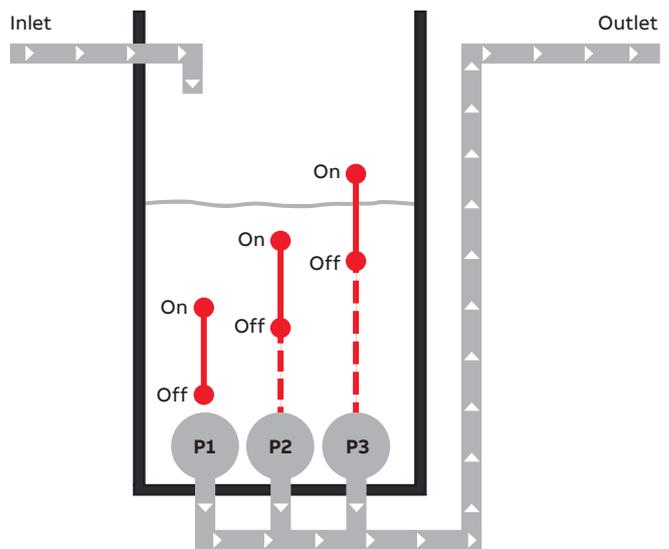


Figure 13 Independent on and off trip points

## Problem solving flexibility

Extensive functionality is available to provide flexible problem-solving capability; making the CM30 much more than just a process controller.

### Process alarms

8 independent process alarms can monitor any analog signal within the CM30, enabling extensive process monitoring capability. Alarms can be used to drive physical outputs or soft-wired to other functions within the controller.

### Real-time alarms

The 'alarm clock' functionality provided by the CM30's real-time alarms enables time-of-day decisions to be introduced into the controller's actions or specific functions to be triggered routinely at specified times.

### Delay timers

Event sequencing is enabled through the use of the CM30's delay timers. A predetermined delay and output duration can be programmed into each delay timer and timers can be linked together.

### Custom linearizers

The CM30 has 2 independent 20-point custom linearizers that can be applied to any analog signal within the controller. These linearizers can be used in applications such as level-to-volume conversion of a non-linear tank level or to accommodate special input signals or output devices.

### Math

8 math blocks provide arithmetic, averaging, min. / max. hold, square root and signal switching functionality. Simple equations can be performed in a single math block or multiple math blocks can be nested together to construct complex equations.

Signal switching 'multiplexer' math blocks switch between 2 analog signals based on a trigger signal. For example, a backup sensor could be selected automatically on failure of a primary sensor.

### Logic

8 comprehensive logic equations provide powerful interlock functionality. Inputs and outputs of the logic equations can be soft-wired to any digital signal within the controller to maximize flexibility.

### Totalizer

2 totalizers are available on the CM30. The totalizers can be configured to perform multiple functions:

- integration against an analog signal to totalize flow
- counting digital pulses
- totalization of flow based on a frequency signal from an electromagnetic flow meter.

## Communications

Extensive communication options enable the CM30 to be integrated into larger control systems easily or connected to other process instrumentation.

### RS 485 MODBUS

Using RS 485 MODBUS, values and status can be communicated to and from the controller in real-time via an RS 485 connection.

### Ethernet

Optional Ethernet communications enable the CM30 to be integrated in to an Ethernet network quickly. The following functionality is provided:

- Email
  - Notification of a critical process event or status can be made by email. Multiple events can trigger an email that can be sent to multiple recipients
- MODBUS TCP
  - Process values and status can be communicated to and from the CM30 in real-time using MODBUS TCP, enabling it to be integrated easily into larger control systems or connected to a data recorder
- Webserver
  - ControlMaster's integrated webserver enables the current status of the process and controller to be viewed remotely using a standard web browser



Figure 14 Webserver

## PC configuration

The CM30 can be fully configured using ABB's ConfigPilot software. Available free of charge, ConfigPilot enables off-line creation and editing of configuration files. Configurations are transferred to and from a controller via its standard IrDA port and a USB IrDA adapter.

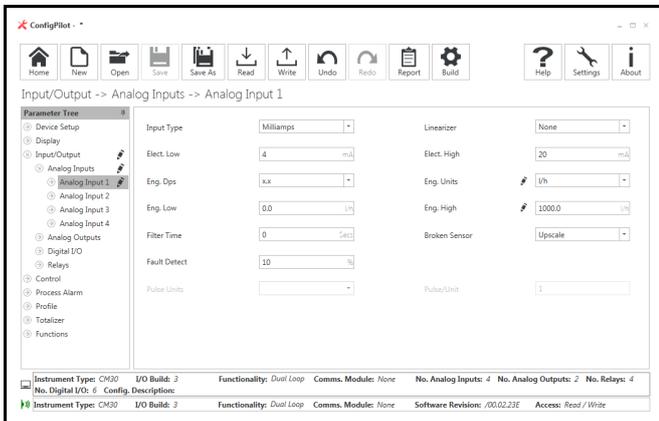


Figure 15 Analog input configuration

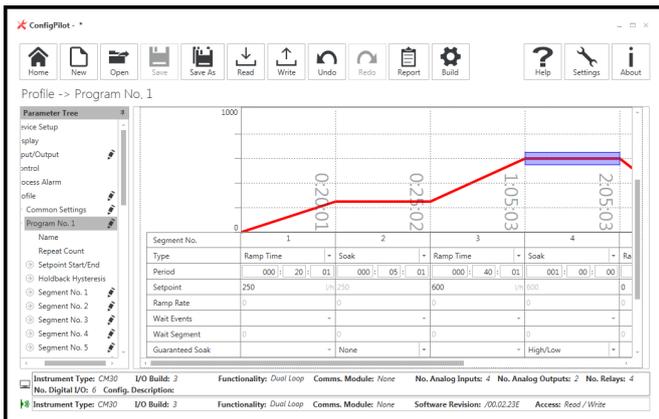


Figure 16 Profile configuration

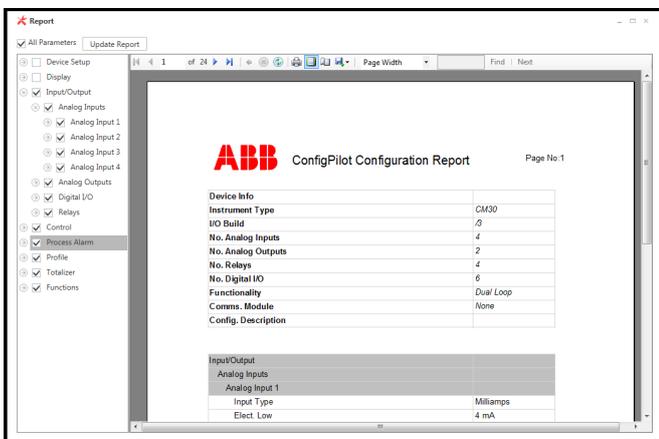


Figure 17 Configuration report generation

## Setpoint profile

Setpoint profile capabilities make the CM30 ideally suited to thermal processing applications where a specific temperature profile needs to be followed. Profiles are quickly created by programming a series of segments (for example, ramp, hold, wait or step). Process operators can then easily activate and monitor the required program via dedicated profile operator displays and menus.

Profile control is available in two versions:

- Standard profile:
  - ideal for simple applications standard functionality provides a single program of up to 10 segments.
- Advanced profile:
  - capable of accommodating 30 programs, advanced functionality provides 140 programmable segments and powerful features such as sequencing and timed-, or segment-events.

**Note.** Profile is not available when Dual loop template is enabled.

### Fast run mode

When activated, fast run mode runs a profile at 8 times normal speed allowing complex or long duration programs to be tested prior to use.

### Guaranteed Ramp / Soak

For processes where strict tolerances must be adhered to during a profile cycle, guaranteed ramp/soak can be applied to appropriate segments. A configurable hysteresis can be applied to a segment; if the process variable exceeds these limits the program is placed on hold until the process recovers.

Once back within limits the profile can be configured to continue, or repeat, the current segment. Hysteresis limits can be above, below or above and below the setpoint value.

### Sequencing and interlocks

Advanced profile functionality provides features that enable sequencing and control of peripheral devices that must be activated at specific points during a profile. For example, valves and cooling fans can be driven by segment events that are freely configurable throughout a profile program. In addition, the setpoint for slave controllers can be generated by an analog user value which is programmable for each segment of a profile program.

When interlocks are required, wait segments can be placed in a program. On arriving at a wait segment the profile waits until a required condition is met (for example, digital input received) before continuing with the program.

### Dedicated profile displays

To make day-to-day operation as easy as possible, profile control has dedicated display templates. A concise display detailing the program name, status and time remaining is shown to the operator. A more detailed program and segment status information is available on sub-pages.

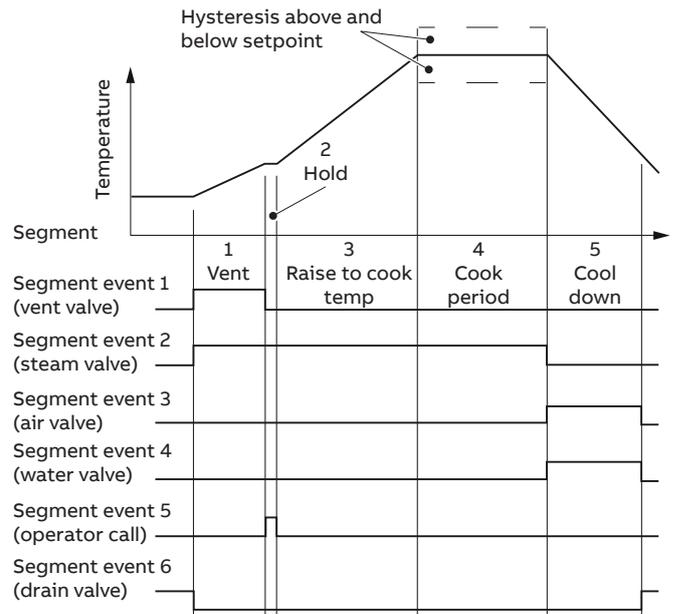


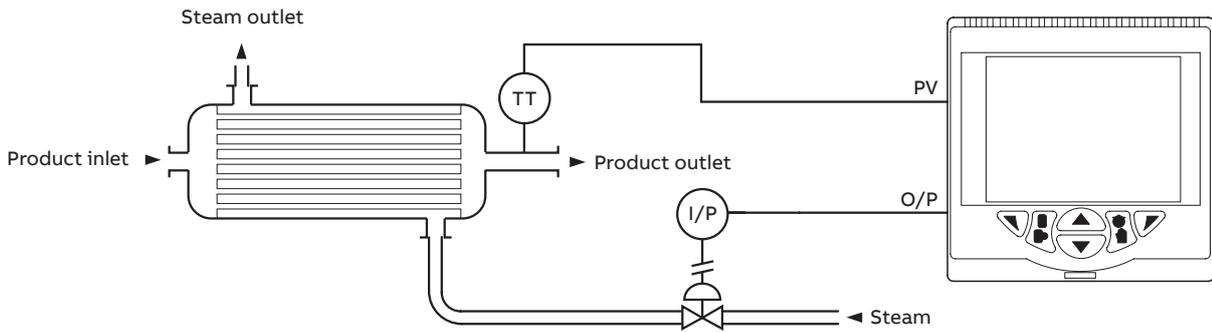
Figure 18 Profile control

## Application templates

To minimize commissioning time, the CM30 features up to 20 preconfigured control strategy templates. By selecting the required control strategy, the template configures the CM30's function blocks and display automatically. Customization of the preconfigured templates is also possible, providing the flexibility to create customized solutions.

### Single loop

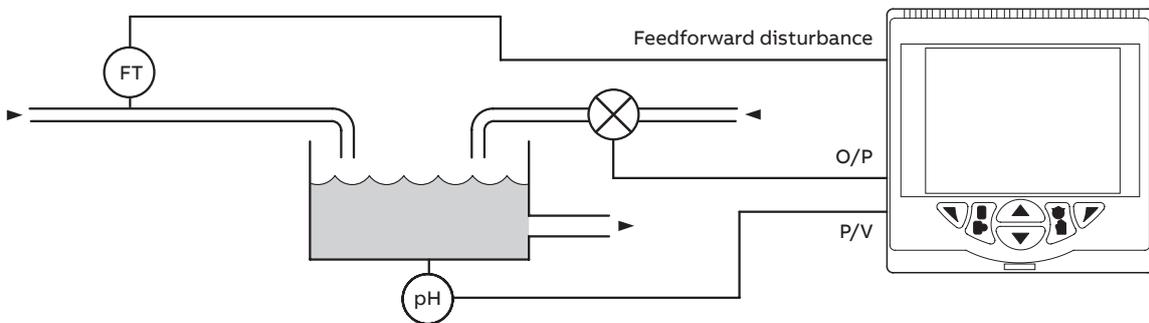
This template provides standard, single-loop process control and is available with or without a remote setpoint. In this example, the temperature of a product heated by a heat exchanger is regulated via the control of the steam feed to the heat exchanger.



### Single loop with feed-forward

This template adds feed-forward functionality to the single-loop template and is available with or without a remote setpoint. Feed-forward control enables the CM30 to anticipate, and respond to, process occurrences not yet detected by the process variable signal.

In this example, the CM30 is regulating the speed of a dosing pump used to neutralize the pH of waste discharge. The flow rate of the waste discharge is monitored and fed forward to the CM30 so that, as the flow rate increases, the speed of the dosing pump increases automatically to neutralize the extra volume of waste discharge.

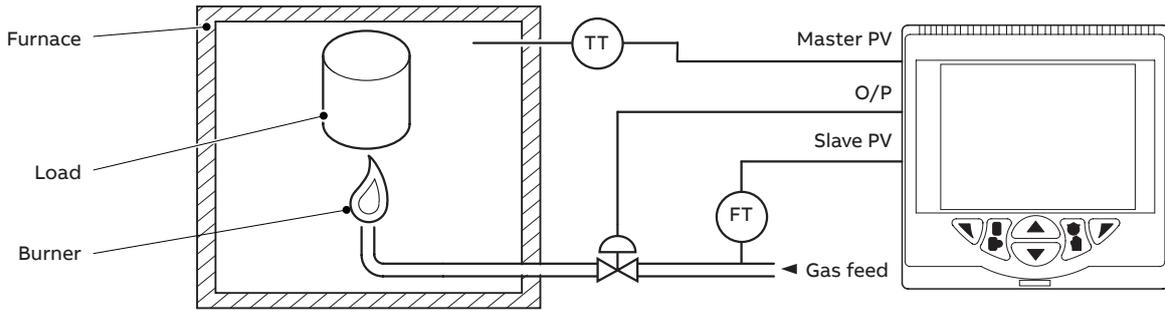


## ...Application templates

### Cascade

The cascade template connects two PID loops together to enhance the control of a master variable (master loop) by manipulation of a slave loop.

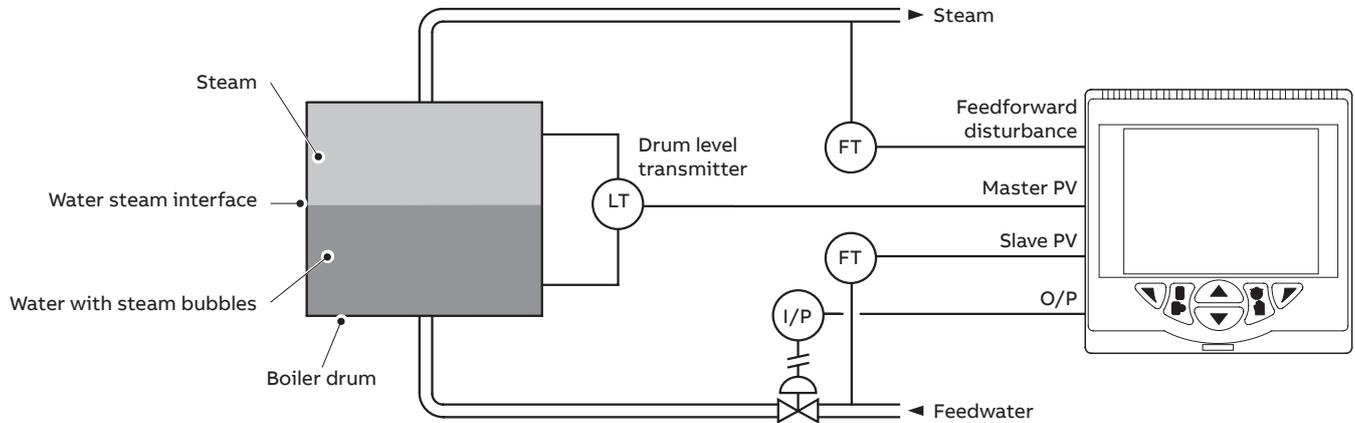
In this example, the temperature of a furnace is regulated (master loop) by monitoring and controlling the gas flow rate to the burner (slave loop). By performing slave loop control on the gas flow rate, variations in gas supply can be accounted for and better temperature control performance achieved. This template is available with or without a remote setpoint.



### Cascade with feed-forward

This template combines the benefits of the feed-forward and cascade templates.

In this example, the effect of steam demand change on the level within the boiler drum is predicted and accounted for via the feed-forward signal. Feed water supply is then controlled accurately using a 'slave' flow loop that accounts for any variations in water supply.

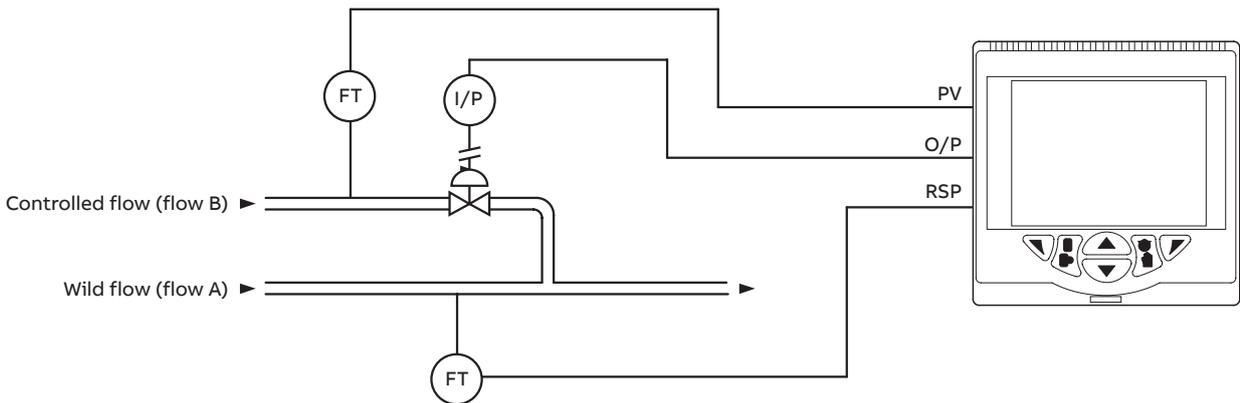


**Ratio controller**

The ratio controller template configures the CM30 to regulate one process variable against another based on a specified ratio. When using the ratio control template, the CM30’s display shows the required ratio (setpoint) and the actual ratio achieved (process variable).

In this example, a controlled amount of ‘Flow B’ is added to ‘Flow A’ at a ratio programmed into the CM30.

This template is available with or without an external ratio.

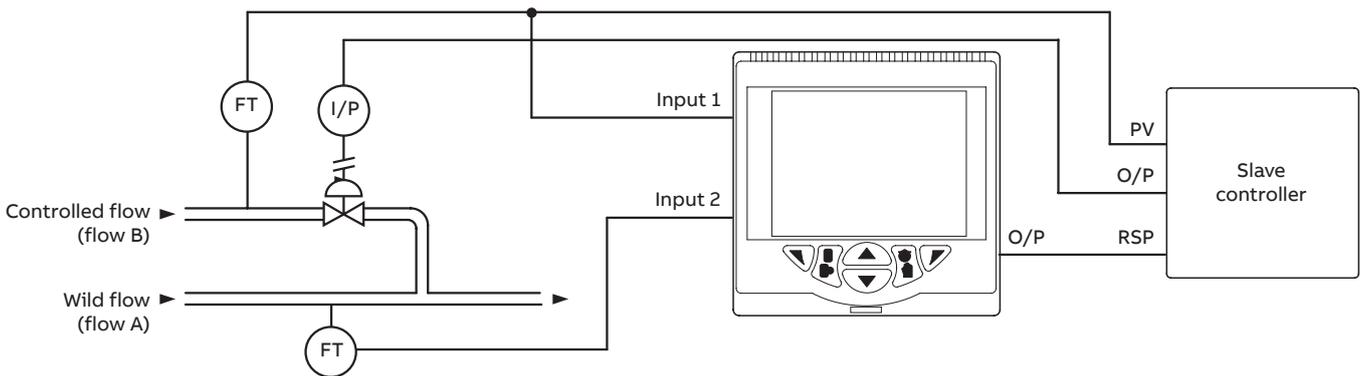


**Ratio station**

The ratio station template configures the CM30 as an indicator and setpoint generator.

In this example, the CM30 is calculating and indicating the ratio of flow A and flow B. The operator is able to enter the desired ratio on the CM30; the CM30 then retransmits the setting to the slave controller. In many applications, the slave controller is a blind or remotely-located device.

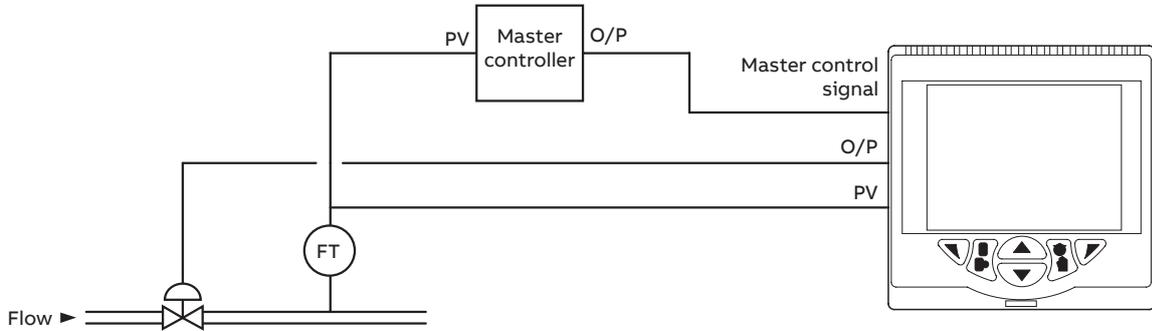
This template is available with or without an external ratio.



### ...Application templates

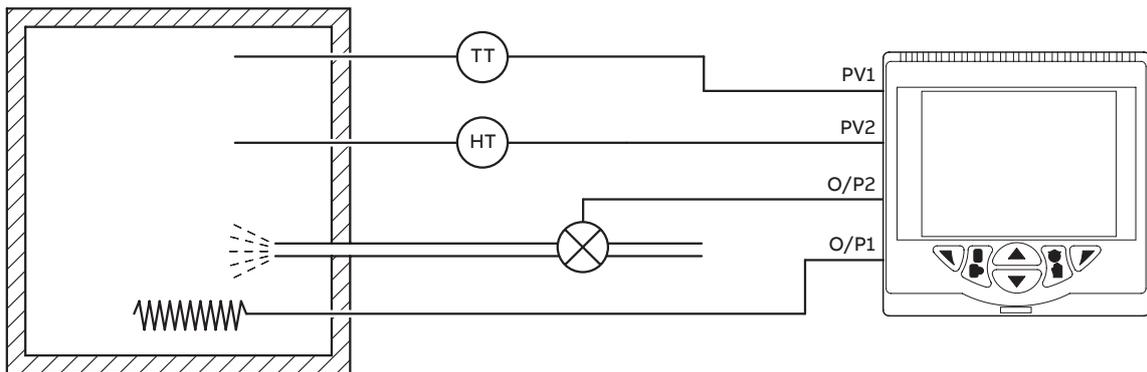
#### Auto / Manual station and analog backup station

These templates configure the CM30 to backup a master controller, typically a PLC or DCS. A fault condition is detected via a low output signal from the master controller or a digital signal. On detection of a fault signal, the CM30 can take control of the process (analog backup template), freeze its output or switch to a safe output (auto / manual station template). In this example, a critical control of flow is backed-up by the CM30.



#### Dual loop

The dual loop template enables a CM30 to act as 2 independent controllers and is available with a remote setpoint for either, or both, control loops. In this example, the temperature and humidity of a climatic chamber are controlled independently.



## Specification

### Operation

#### Display

Color, ¼ VGA TFT, liquid crystal display (LCD)  
with built-in backlight

#### Language

English, German, French, Italian and Spanish

#### Operator keypad

6 tactile membrane keys

#### Trend display

Recording of 2 variables  
Configurable sample rate (1 second to 5 minutes)  
272 samples displayed on screen

### Security

#### Password protection

Basic / Advanced – user-assigned password protection  
(not set at factory)

### Standard functions

#### Base templates:

Single loop with local setpoint  
Single loop with remote setpoint

#### Standard templates:

Auto / Manual station (low signal detection)  
Auto / Manual station (digital signal selection)  
Analog backup station (low signal detection)  
Analog backup station (digital signal detection)  
Single indicator / manual loader station  
Dual indicator / manual loader station

#### Extended templates:

Single loop with feedforward  
Single loop with feedforward and remote setpoint  
Cascade  
Cascade with remote setpoint  
Cascade with feedforward  
Ratio controller with internal ratio  
Ratio controller with external ratio  
Ratio station with internal ratio  
Ratio station with external ratio

#### Dual loop templates:

Dual loop with local setpoints  
Dual loop with remote setpoint on 1 and local setpoint on 2  
Dual loop with remote setpoint on both

### Control output types

Current proportioning  
Time proportioning  
On / Off  
Motorized valve with feedback  
Motorized valve without feedback  
Split output – with combinations of relay, digital output  
and current outputs

### Control parameters

#### Proportional band \*

0.0 to 999.9 %

#### Integral \*

0 to 10000 s

#### Derivative \*

0.0 to 999.9 s

#### Manual reset

0.0 to 100.0 %

### Setpoints

#### Local

4, selectable via digital input or front panel

#### Remote

selectable via digital input or front panel keys

### Auto tune

On-demand calculation of control settings

### Process alarms

#### Number

8

#### Types

High / Low process  
High / Low latch

#### Source

Fully configurable (for example – PV, Analog input, Math  
block inbuilt, OP control loop deviation)

#### Hysteresis

Level and time

#### Alarm enable

Enable / Disable individual alarms via a digital signal

#### Acknowledgement

Via front panel keys or digital signals

### Real-time alarms \*\*

#### Number

2

#### Programmable

Time  
Day  
Duration

### Bank control \*\*

#### Number of outputs:

6

#### Wear levelling:

Rotate or FIFO

\* 3 sets of PID parameters when used with Gain Scheduling facility

\*\*Functionality level 'Standard' and above only

## ...Specification

### Math blocks \*

Number  
8

#### Operators

+, -, x, /  
Average, Maximum, Minimum  
High / Low / Median select  
Square root  
Multiplexer

### Delay timers \*

Number  
2

#### Programmable

Delay  
Duration

### Logic equations \*

Number  
8

#### Elements

15 per equation

#### Operators

OR, AND, NOR, NAND, NOT, EXOR

### Custom linearizer \*

Number  
2 (total) 9 digit totals

#### Elements

20 breakpoints

### Totalizer \*\*

Number:  
2 (total) 9 digit totals

#### Type:

Analog, digital, frequency or pulse

#### Statistical calculations:

Average, maximum, minimum (for analog signals)

#### Update rate:

125 ms

### Analog inputs

#### Universal process inputs

Number  
2 (1 standard, 1 optional)

#### Type

Voltage  
Current  
Resistance ( $\Omega$ )  
3-Wire RTD  
Thermocouple  
Digital volt-free  
Digital 24 V  
Frequency (input 1)  
Pulse

#### Non-universal process inputs

Number  
2 (1 standard, 1 optional)

#### Type

Voltage  
Current  
Thermocouple \*\*\*  
Digital volt-free  
Digital 24 V

### Thermocouple types

B, E, J, K, L, N, R, S, T

### Resistance thermometer

Pt100

### Other linearizations

$\sqrt{x}$ ,  $x^{3/2}$ ,  $x^{5/2}$ , custom linearization

### Digital filter

Programmable 0 to 60 s

### Display range

-9999 to 99999

### Update rate

125 ms

### Common mode noise rejection

> 120 dB at 50 / 60 Hz with 300  $\Omega$  imbalance resistance

### Normal (series) mode noise rejection

> 60 dB at 50 / 60 Hz

### CJC rejection ratio

#### Stability

0.05 °C/°C change in ambient temperature

\*Functionality level 'Standard' only

\*\* Functionality level 'Extended' and above only

\*\*\* Only if universal process input is configured as 'Thermocouple'

### Temperature stability

0.02 %/°C or 2 µV/°C (1 µV/°F)

### Long term (input) drift

< 0.1 % of reading or 10 µV annually

### Input impedance

> 10 MΩ (mV input)

10 Ω (mA input)

### Inputs

Thermocouple	Maximum range °C (°F)	Accuracy (% of reading)
B	-18 to 1800 (0 to 3270)	0.1 % or ±2 °C (3.6 °F) (above 200 °C [392 °F]) *
E	-100 to 900 (-140 to 1650)	0.1 % or ±0.5 °C (0.9 °F)
J	-100 to 900 (-140 to 1650)	0.1 % or ±0.5 °C (0.9 °F)
K	-100 to 1300 (-140 to 2350)	0.1 % or ±0.5 °C (0.9 °F)
L	-100 to 900 (-140 to 1650)	0.1 % or ±1.5 °C (2.7 °F)
N	-200 to 1300 (-325 to 2350)	0.1 % or ±0.5 °C (0.9 °F)
R	-18 to 1700 (0 to 3000)	0.1 % or ±1 °C (1.8 °F) (above 300 °C [540 °F]) *
S	-18 to 1700 (0 to 3000)	0.1 % or ±1 °C (1.8 °F) (above 200 °C [392 °F]) *
T	-250 to 300 (-400 to 550)	0.1 % or ±0.5 °C (0.9 °F) (above -150 °C [-238 °F]) *

\* Accuracy is not guaranteed at temperatures below this value

RTD	Maximum range °C (°F)	Accuracy (% of reading)
Pt100	-200 to 600 (-325 to 1100)	0.1 % or ±0.5 °C (0.9 °F)

Linear inputs	Standard analog input	Accuracy (% of reading)
Millivolts	0 to 150 mV	0.1 % or ±20 µV
Milliamperes	0 to 45 mA	0.2 % or ±4 µA
Volts	0 to 25 V	0.2 % or ±20 mV
Resistance (low)	0 to 550 Ω	0.2 % or ±0.1 Ω
Resistance (high)	0 to 10 kΩ	0.5 % or ±10 Ω
Sample Interval		125 ms per sample

Digital inputs	
Type	Volt-free or 24 V
Minimum pulse duration	Analog inputs 1 and 2: <ul style="list-style-type: none"> <li>• Single inputs configured – 250 ms</li> <li>• Both inputs configured as analog or digital – 500 ms</li> </ul> Analog inputs 3 and 4: <ul style="list-style-type: none"> <li>• Single inputs configured – 250 ms</li> <li>• Both inputs configured as analog or digital – 500 ms</li> </ul> Consider analog inputs 1/2 and 3/4 independently

Frequency input*	
Frequency range	0 to 6000 Hz
1-signal	15 to 30 V
0-signal	-3 to 5 V

\*For use with devices with open collector outputs

### Outputs

#### Controls / Retransmission outputs

##### Number

2 (1 standard, 1 optional)

##### Type

Configurable as analog or digital pulse

##### Isolation

Galvanically isolated from the rest of the circuitry,  
500 V for 1 minute

##### Analog range

0 to 20 mA programmable

##### Load

750 Ω max.

##### Accuracy

0.25 % of output or ±10 µA

### Relays

##### Number

4 (1 standard, 3 optional)

##### Type

Standard with changeover contacts  
Optional contacts selectable as NO or NC (by jumper)

##### Contact ratings

5 A, 240 V

##### Update rate

125 ms

## ...Specification

### Digital I/O

#### Number

6 (2 standard, 4 optional)

#### Type

User-programmable as input or output  
Minimum input pulse duration – 125 ms

#### Input

Volt-free or 24 V DC  
1-signal 15 to 30 V  
0-signal –3 to 5 V  
Conforms to IEC 61131-2

#### Output

Open collector output  
30 V, 100 mA max. switched  
Conforms to IEC 61131-2

#### Update rate

125 ms

### 2-Wire transmitter power supply

#### Number

2 (1 standard, 1 optional)

#### Voltage

24 V DC

#### Drive

2 loops for each transmitter PSU, 45 mA max.

### Communications

**Note.** Only one communications option can be fitted per controller.

#### IrDA configuration port (standard)

##### Baud rate

Up to 115 kBaud

##### Distance

Up to 1 m (3 ft)

##### Functions

Firmware upgrade  
Configuration upload / download

#### Ethernet (optional)

##### Type

10BaseT

##### Connector

RJ 45

##### Protocols

TCP/IP  
HTTP  
MODBUS TCP (Slave)

#### Web server

Built-in – enables remote monitoring using standard web browsers

#### Email

- Can be configured to be sent on the occurrence of a specified event
- Up to 3 recipients
- Up to 4 trigger sources with configurable tag

#### MODBUS \* RTU (optional)

##### Baud rate

Up to 115 kBaud

##### Isolation

Galvanically isolated from the rest of the circuitry, 500 V DC for 1 minute

### EMC

#### Emissions & immunity

Meets requirements of IEC 61326 for an industrial environment

### Environmental

#### Operating temperature range

0 to 55 °C (32 to 131 °F)

#### Operating humidity range

5 to 95 % RH (non-condensing)

#### Storage temperature range

–20 to 70 °C (–4 to 158 °F)

#### Enclosure sealing

##### Front face

IP 66 & NEMA 4X

##### Rest of enclosure

IP 20

##### Vibration

Conforms to EN60068–2–6

##### Altitude

2000 m (6562 ft) max. above sea level

\* MODBUS is a registered trademark of the MODBUS-IDA organization

## Safety

### Approvals and certifications

EN 61010-1

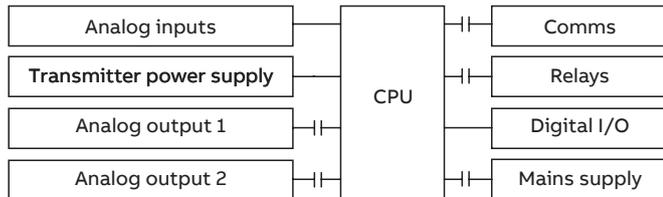
cULus

### General safety

Pollution category 2

Insulation category 2

### Isolation



### Key

—||— = Isolation

## Electrical

### Supply ranges

- 100 to 240 V AC  $\pm 10\%$  (90 V min. to 264 V max.)  
50 / 60 Hz
- 10 to 36 V DC (optional)

### Power consumption

10 W max.

### Power interruption protection

No effect for interrupts of up to 60 ms

## Physical

### Size

97 x 97 x 141 mm (3.8 x 3.8 x 5.5 in.)

### Weight

0.5 kg (1.1 lb) approx. (unpacked)

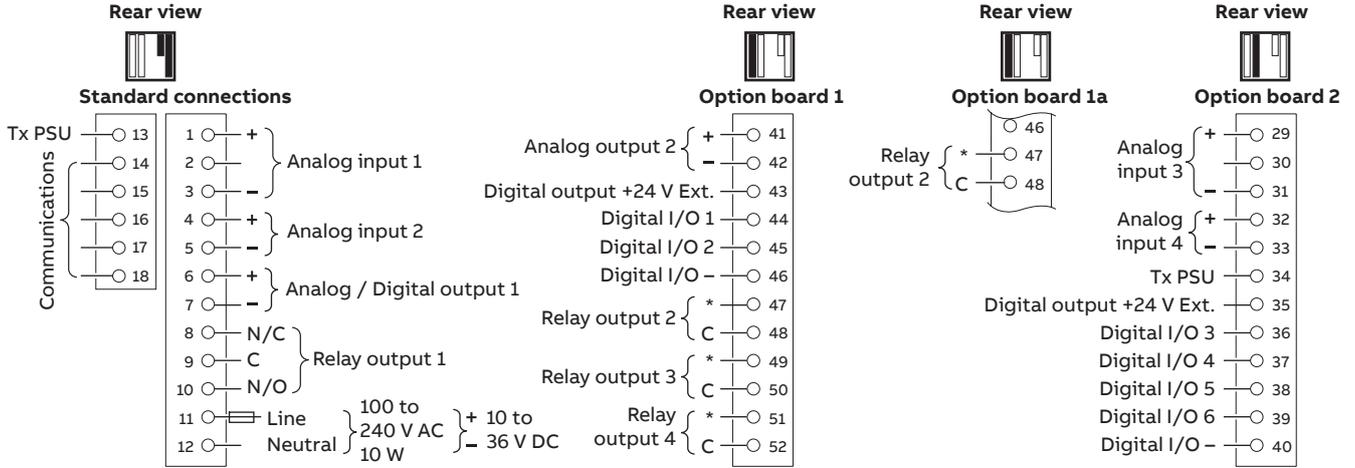
### Panel cutout

92 x 92 (3.6 x 3.6 in.), 121 mm (4.8 in.) behind panel

### Case material

Glass-filled polycarbonate

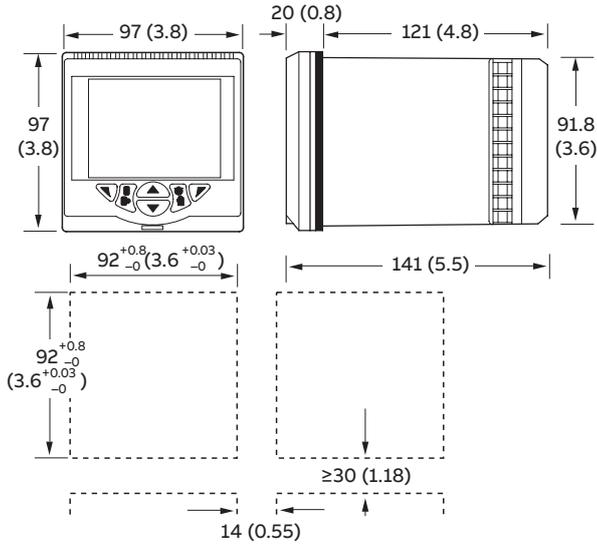
## Electrical connections



N/O or N/C selection made via jumper

## Overall dimensions

Dimensions in mm (in.)



## Standard accessories

Included with each controller:

- Panel mounting clamps
- Instruction manual
- Bezel release tool
- Cold junction thermistor

## Optional accessories

- ConfigPilot PC configuration kit CM30/0715
- After-sales engineered configuration service ENG/CNTRL

## Ordering information

Controlmaster CM30 universal process controller, ¼ DIN	CM30/	X	X	X	X	X	X	X	/XXX	OPT
<b>I/O build</b>										
2 analog inputs, 1 analog O/P and 1 relay (Basic)		0								
2 analog inputs, 1 analog output and 2 relays (Basic + option board 1a)		1								
2 analog inputs, 2 analog outputs, 2 digital I/O and 4 relays (Basic + option board 1)		2								
4 analog inputs, 2 analog outputs, 6 digital I/O and 4 relays (Basic + option boards 1 and 2)		3								
<b>Template / Functionality level</b>										
Base			O							
Standard			S							
Extended			E							
Dual loop			D							
<b>Communications</b>										
None				O						
Ethernet				E						
RS 485 MODBUS				M						
<b>Approval</b>										
Standard CE					S					
cULus approval					U					
<b>Power supply</b>										
90 to 264 V AC						0				
10 to 36 V DC						1				
<b>Language</b>										
English							E			
German							G			
French							F			
Italian							I			
Spanish							S			
<b>Special features</b>										
None								O		
Unbranded front panel *								B		
<b>Configuration</b>										
Standard									STD	
Custom configuration (customer to complete and supply CM10 custom configuration sheet – <a href="#">INF11/091-EN</a> )									CUS	
Engineered configuration (customer to supply configuration details required)									ENG	
Calibration certificate **										C1
<b>Printed instruction manual</b>										
English										M5
German										M1
Spanish										M3
French										M4
Italian										M2

\* Not available in conjunction with cULus approval.

\*\* When a calibration certificate is ordered it is performed according to the specified configuration type:  
 CUS/ENG – Inputs and outputs calibrated according to the customer supplied configuration details and ranges.  
 STD – Inputs and outputs calibrated according to the instrument factory standard configuration and ranges.

---

## Notes

Sales



Service



Software





---

## **ABB Measurement & Analytics**

For your local ABB contact, visit:  
**[www.abb.com/contacts](http://www.abb.com/contacts)**

For more product information, visit:  
**[www.abb.com/measurement](http://www.abb.com/measurement)**

---

We reserve the right to make technical changes or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB does not accept any responsibility whatsoever for potential errors or possible lack of information in this document.

We reserve all rights in this document and in the subject matter and illustrations contained therein. Any reproduction, disclosure to third parties or utilization of its contents – in whole or in parts – is forbidden without prior written consent of ABB.