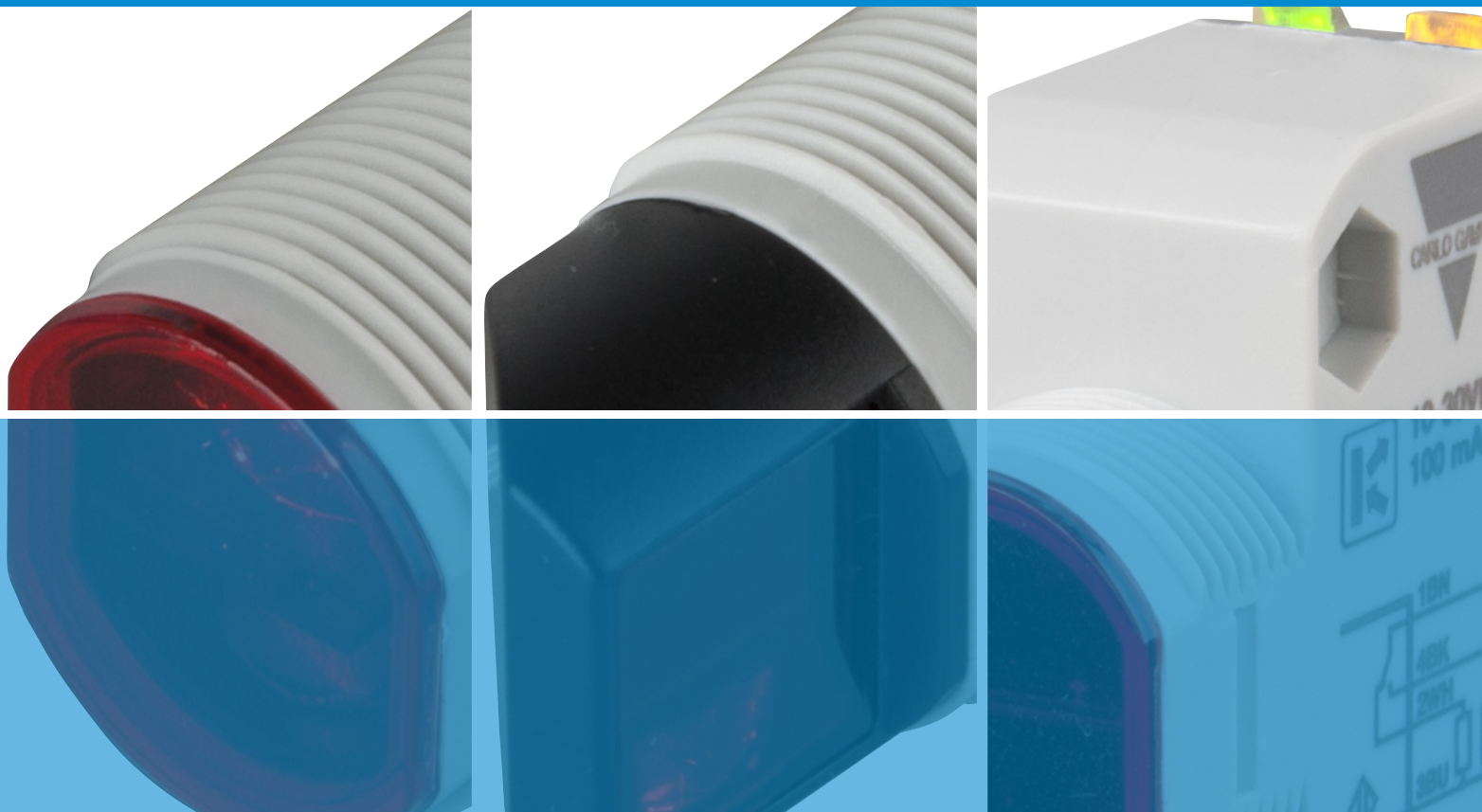




PA18 and PH18 Series - Photoelectric Sensors

Sensors

PA/PH18 Series

Compact Photoelectric Sensors

This powerful PA/PH18 sensor series, with its cost effective, compact design and robust ABS housing, offers a space saving and easy-to-clean solution for a variety of applications in e.g. material handling, textile and food & beverage industries. Due to their longer sensing distance, their high-speed detection and their improved LED diagnostics, the PA/PH18 sensors provide an excellent price to performance ratio. Being resistant to high temperatures, high-pressure cleaning, strong cleaning agents and disinfectants, these sensors are especially well suited for reliable detection in harsh environments.

The PA/PH18 series is available in a variety of versions: The PA18 comes in an axial or a radial version and the PH18 in a square version. Both PA18 and PH18 are available as diffuse reflective with narrow or wide viewing angle, diffuse reflective with background suppression, retro-reflective, polarized retro-reflective and through-beam sensors.



High Technology

A built-in microprocessor guarantees advanced filtering and detection ensuring flexible customized solutions.

Easy Adjustment

A very precise and linear sensitivity adjustment and use of a manual potentiometer provide accurate and easy setting from close distances to full range.

Easy Mounting

The PA/PH18 series comes with a new mounting accessory that facilitates fast and easy mounting.

Easy to Clean

Due to the smart and simple mounting accessory and the robust design of the sensors, cleaning has become more efficient and easier.

High Immunity

The PA/PH18 sensors possess a remarkably high immunity to light and electromagnetic disturbances. System maintenance is hereby reduced and the application uptime is increased.

Harsh Environments

The PA/PH18 sensors have been developed to operate in the harshest conditions. They conform to the standards of ECOLAB, IP67 and IP69K.

Approvals

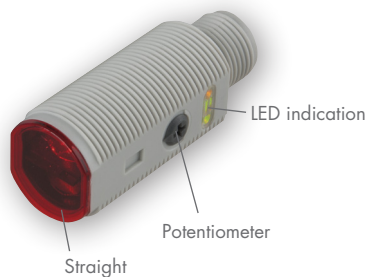
CE (EN60947-5-2)

cULus (UL508) supply class 2

Food & Beverage: ECOLAB certified

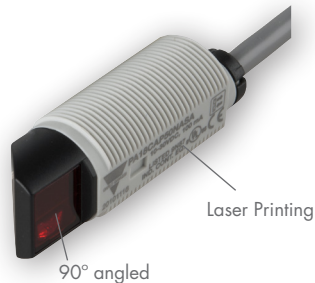


Your Benefits



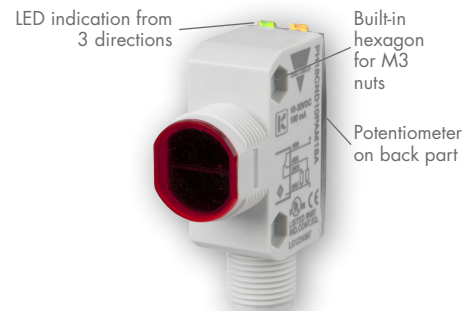
PA18 Axial

PA18: M18 x 40 mm (Axial cable)
PA18: M18 x 44 mm (Axial plug)



PA18 Radial

PA18: M18 x 50 mm (Radial cable)
PA18: M18 x 54 mm (Radial plug)



PH18 Square

PH18: 31,5 x 42,8 (Square cable)
PH18: 31,5 x 47,3 (Square plug)
PH18: 31,5 x 42,8 (Square pig-tail)

Manual Potentiometer

The potentiometer can be left on maximum for plug & play setup, or the sensitivity level can be optimized as circumstances may require. For retro-reflective and through-beam versions this allows detection of semitransparent objects.

Clear Robust Laser Printing

Laser engraving has replaced the sensor label ensuring that the information stays intact after any cleaning process.

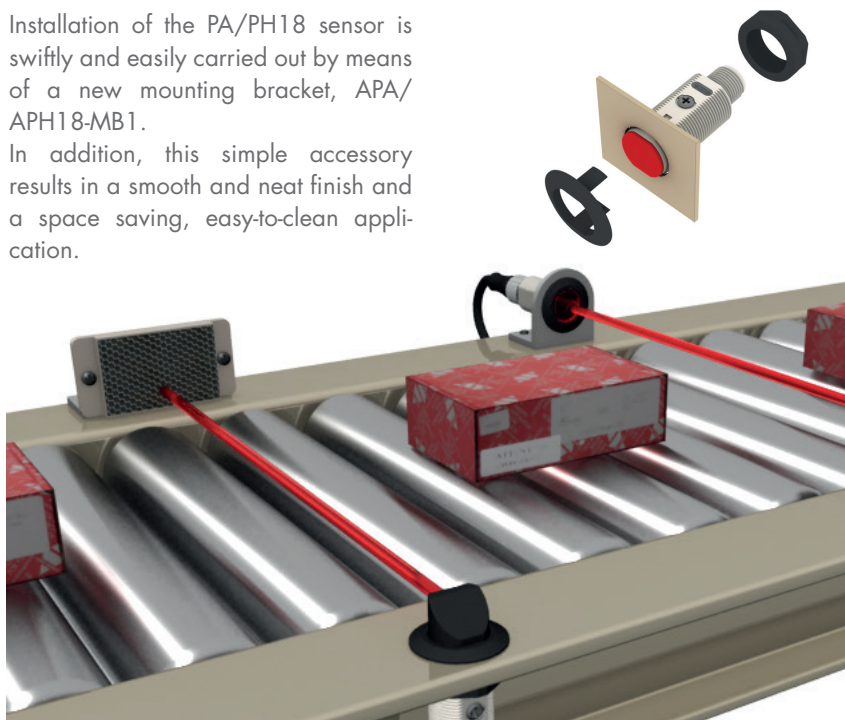
LED Indication

The sensor functions are easily diagnosed by the dual LED indication in three combinations.

Mounting

Installation of the PA/PH18 sensor is swiftly and easily carried out by means of a new mounting bracket, APA/APH18-MB1.

In addition, this simple accessory results in a smooth and neat finish and a space saving, easy-to-clean application.



IP69K and ECOLAB

Built to withstand cleaning with water at 80°C (176°F), high pressure washing up to 100 bar (1,450 psi) and to resist alkaline and acidic cleaning agents, the PA/PH18 sensor series is an excellent solution for applications where harsh cleaning methods are required.



Technologically Advanced

The PA/PH18 photoelectric sensor is technologically advanced yet small, economical and easy to use without compromising quality and durability



NO and NC in One Sensor

The PA/PH18 sensors offer the freedom to choose between a normally open and normally closed output. This drastically reduces demands on storage capacity and stock control.

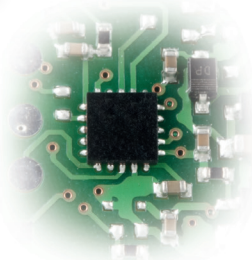
Advanced Microprocessor

The built-in microprocessor uses advanced filtering and detection principles which efficiently eliminate false detection caused by common light sources, flash beacon lamps or electromagnetic interference.

Furthermore, this microprocessor achieves significantly faster detection.

Efficient Lens Design

The optimized aspherical lens design results in a wide sensing angle and a much longer sensing range.

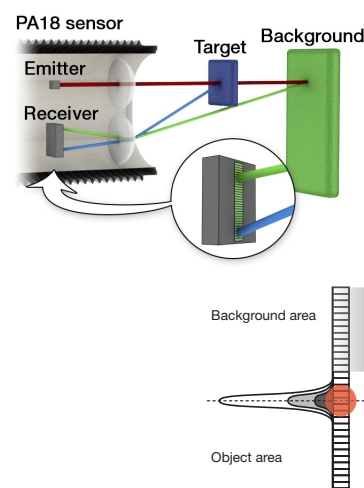


New background suppression principle

The new PA/PH18 background suppression sensor (BGS) is based on a brand-new sensing principle. This considerably increases the sensing distance (200 mm for white and grey objects, 150 mm for black objects) and improves the detection accuracy of different colours, suppressing the background even more efficiently. This revolutionary sensing technology uses an Active Pixel Sensor (APS) CMOS array of 64 x 1 sensors, where each pixel represents a specific position. It takes advantage of the fact that the reflected

light hits the APS array at exactly the same position. This way, the object's mass centre can be found regardless of the energy of the received light. Using this technology, grey, black and white objects are detected at almost exactly the same distance.

Furthermore, unlike traditional CCD arrays, the CMOS array benefits from being immune to the blooming effect - not letting the light bleed onto other pixels and disturbing the detection.



PA18 and PH18 - specifications

			Diffuse reflective			Retro-reflective		Through-beam		
PA18 and PH18			Background suppression	WS	Standard	Standard	With Polarization filter	Receiver	Emitter	
Cable 2 m	NPN	Axial	PA18CAB20NASA	PA18CAD04NAWS	PA18CAD10NASA	PA18CAR65NASA	PA18CAP50NASA	PA18CAT20NASA	PA18CAT20	
		Radial	-	-	PA18CRD08NASA	PA18CRR50NASA	PA18CRP40NASA	PA18CRT16NASA	PA18CRT16	
		Square	PH18CNB20NASA	-	PH18CND10NASA	PH18CNR65NASA	PH18CNP50NASA	PH18CNT20NASA	PH18CNT20	
	PNP	Axial	PA18CAB20PASA	PA18CAD04PAWS	PA18CAD10PASA	PA18CAR65PASA	PA18CAP50PASA	PA18CAT20PASA	PA18CAT20	
		Radial	-	-	PA18CRD08PASA	PA18CRR50PASA	PA18CRP40PASA	PA18CRT16PASA	PA18CRT16	
		Square	PH18CNB20PASA	-	PH18CND10PASA	PH18CNR65PASA	PH18CNP50PASA	PH18CNT20PASA	PH18CNT20	
Plug M12	NPN	Axial	PA18CAB20NAM1SA	PA18CAD04NAM1WS	PA18CAD10NAM1SA	PA18CAR65NAM1SA	PA18CAP50NAM1SA	PA18CAT20NAM1SA	PA18CAT20M1	
		Radial	-	-	PA18CRD08NAM1SA	PA18CRR50NAM1SA	PA18CRP40NAM1SA	PA18CRT16NAM1SA	PA18CRT16M1	
		Square	PH18CNB20NAM1SA	-	PH18CND10NAM1SA	PH18CNR65NAM1SA	PH18CNP50NAM1SA	PH18CNT20NAM1SA	PH18CNT20M1	
	PNP	Axial	PA18CAB20PAM1SA	PA18CAD04PAM1WS	PA18CAD10PAM1SA	PA18CAR65PAM1SA	PA18CAP50PAM1SA	PA18CAT20PAM1SA	PA18CAT20M1	
		Radial	-	-	PA18CRD08PAM1SA	PA18CRR50PAM1SA	PA18CRP40PAM1SA	PA18CRT16PAM1SA	PA18CRT16M1	
		Square	PH18CNB20PAM1SA	-	PH18CND10PAM1SA	PH18CNR65PAM1SA	PH18CNP50PAM1SA	PH18CNT20PAM1SA	PH18CNT20M1	
Pigtail M12	NPN	Square	PH18CNB20NAT1SA	-	PH18CND10NAT1SA	PH18CNR65NAT1SA	PH18CNP50NAT1SA	PH18CNT20NAT1SA	PH18CNT20T1	
	PNP	Square	PH18CNB20PAT1SA	-	PH18CND10PAT1SA	PH18CNR65PAT1SA	PH18CNP50PAT1SA	PH18CNT20PAT1SA	PH18CNT20T1	
Rated operating distance (S _n)			Axial 0.2 m Square 0.2 m	Axial 0.4 m	Axial 1.0 m Radial 0.8 m Square 1.0 m	Axial 6.5 m Radial 5.0 m Square 6.5 m	Axial 5.0 m Radial 4.0 m Square 5.0 m	Axial 20 m Radial 16 m Square 20 m		
Blind Zone			PA:10 mm PH: 8 mm	0 mm @ S _n max	2 mm @ S _n max	50 mm @ S _n max		0 mm	-	
Hysteresis (H)			≤ 10%	≤ 20%					-	
Rated operational voltage			10 to 30 V DC, Ripple included							
No load supply current (I _o)			≤ 20 mA @ U _{max} ≤ 40 mA @ U _{min}	≤ 15 mA @ 24 V DC	≤ 25 mA @ 24 V DC			≤ 15 mA @ 24 V DC	≤ 25 mA @ 24 V DC	
Output			NPN or PNP						-	
Output function			N.O. and N.C.						-	
Output current (I _a)			≤ 100 mA (max. Load capacity 100 nF)						-	
Minimum operational current			≤ 0,5 mA						-	
Off-State current (I _i)			≤ 100 µA						-	
Voltage drop (U _d)			≤ 2.0 V DC @ 100 mA						-	
Sensor protection			Shortcircuit (A), reverse polarity (B) and transients (C)						B + C	
Response time			≤ 1.0 ms						-	
Power on delay (t _r)			≤ 100 ms					≤ 200 ms		
Led indications			Output ON (Yellow LED), Signal stability and Power ON (Green LED)						Power ON	
Sensitivity control			Adjustable by potentiometer							
Degree of protection			IP67 and IP69K							
Ambient temperature			Operating: -25 to +60°C (-13 to +140°F), Storage: -40 to +70°C (-40 to +158°F)							
Ambient light			≤ 30.000 Lux, incandescent lamp							
CE marking			According to EN 60947-5-2							
Approvals			cULus (UL508) Supply class 2							
Installation category			III (IEC60664/60664A; 60947-1)							
Pollution degree			3(IEC60664/60664A; 60947-1)							
Vibration			10 to 150 Hz;1.0 mm/15G pr. axis (IEC 60068-2-6)							
Shock			30g /11 mS. 3 positive and 3 negative pr. axis (IEC 60068-2-6)							
Emitting light source			Red LED			Infrared LED	Red LED	-	Infrared LED	
Material			Body: ABS grey; Front material: PMMA red							
Cable			PVC, grey, 2 m, 4 (2) x 0.25mm², Ø=4.5 mm						() = Emitter	
Connector			4-pin M12							
Dimensions			PA18: M18 x 43.3 mm, PH18:10.8 x 20 x 30 mm							
Weight incl. packaging			PA18: Cable 85 g, Plug 25 g; PH18: Cable 85 g, Plug 25 g, Pigtail 40 g							

OUR SALES NETWORK IN EUROPE

AUSTRIA

Carlo Gavazzi GmbH
Ketzergasse 374,
A-1230 Wien
Tel: +43 1 888 4112
Fax: +43 1 889 10 53
office@carlogavazzi.at

BELGIUM

Carlo Gavazzi NV/SA
Mechelsesteenweg 311,
B-1800 Vilvoorde
Tel: +32 2 257 4120
Fax: +32 2 257 41 25
sales@carlogavazzi.be

DENMARK

Carlo Gavazzi Handel A/S
Over Hadstenvej 40,
DK-8370 Hadsten
Tel: +45 89 60 6100
Fax: +45 86 98 15 30
handel@gavazzi.dk

FINLAND

Carlo Gavazzi OY AB
Petaksentie 2-4,
FI-00661 Helsinki
Tel: +358 9 756 2000
Fax: +358 9 756 20010
myynti@gavazzi.fi

FRANCE

Carlo Gavazzi Sarl
Zac de Paris Nord II, 69, rue de la Belle Etoile,
F-95956 Roissy CDG Cedex
Tel: +33 1 49 38 98 60
Fax: +33 1 48 63 27 43
french.team@carlogavazzi.fr

GERMANY

Carlo Gavazzi GmbH
Pfnorstr. 10-14
D-64293 Darmstadt
Tel: +49 6151 81000
Fax: +49 6151 81 00 40
info@gavazzi.de

GREAT BRITAIN

Carlo Gavazzi UK Ltd
4.4 Frimley Business Park,
Frimley, Camberley, Surrey GU16 7SG
Tel: +44 1 276 854 110
Fax: +44 1 276 682 140
sales@carlogavazzi.co.uk

ITALY

Carlo Gavazzi SpA
Via Milano 13,
I-20020 Lainate
Tel: +39 02 931 761
Fax: +39 02 931 763 01
info@gavazziacbu.it

NETHERLANDS

Carlo Gavazzi BV
Wijkmeerweg 23,
NL-1948 NT Beverwijk
Tel: +31 251 22 9345
Fax: +31 251 22 60 55
info@carlogavazzi.nl

NORWAY

Carlo Gavazzi AS
Melkeveien 13,
N-3919 Porsgrunn
Tel: +47 35 93 0800
Fax: +47 35 93 08 01
post@gavazzi.no

PORTUGAL

Carlo Gavazzi Lda
Rua dos Jerónimos 38-B,
P-1400-212 Lisboa
Tel: +351 21 361 7060
Fax: +351 21 362 13 73
carlogavazzi@carlogavazzi.pt

SPAIN

Carlo Gavazzi SA
Avda. Iparraguirre, 80-82,
E-48940 Leioa (Bizkaia)
Tel: +34 94 480 4037
Fax: +34 94 431 6081
gavazzi@gavazzi.es

SWEDEN

Carlo Gavazzi AB
V:a Kyrkogatan 1,
S-652 24 Karlstad
Tel: +46 54 85 1125
Fax: +46 54 85 11 77
info@carlogavazzi.se

SWITZERLAND

Carlo Gavazzi AG
Verkauf Schweiz/Vente Suisse
Sumpfstrasse 3,
CH-6312 Steinhausen
Tel: +41 41 747 4535
Fax: +41 41 740 45 40
info@carlogavazzi.ch

OUR SALES NETWORK IN THE AMERICAS

USA

Carlo Gavazzi Inc.
750 Hastings Lane,
Buffalo Grove, IL 60089, USA
Tel: +1 847 465 6100
Fax: +1 847 465 7373
sales@carlogavazzi.com

CANADA

Carlo Gavazzi Inc.
2660 Meadowvale Boulevard,
Mississauga, ON L5N 6M6, Canada
Tel: +1 905 542 0979
Fax: +1 905 542 22 48
gavazzi@carlogavazzi.com

MEXICO

Carlo Gavazzi Mexico S.A. de C.V.
Calle La Montaña no. 28, Fracc. Los Pastores
Naucalpan de Juárez, EDOMEX CP 53340
Tel & Fax: +52.55.5373.7042
mexicosales@carlogavazzi.com

BRAZIL

Carlo Gavazzi Automação Ltda.Av.
Francisco Matarazzo, 1752
Conj 2108 - Barra Funda - São Paulo/SP
Tel: +55 11 3052 0832
Fax: +55 11 3057 1753
info@carlogavazzi.com.br

OUR SALES NETWORK IN ASIA AND PACIFIC

SINGAPORE

Carlo Gavazzi Automation Singapore Pte. Ltd.
61 Tai Seng Avenue
#05-06 UE Print Media Hub
Singapore 534167
Tel: +65 67 466 990
Fax: +65 67 461 980
info@carlogavazzi.com.sg

MALAYSIA

Carlo Gavazzi Automation (M) SDN. BHD.
D12-06-G, Block D12,
Pusat Perdagangan Dana 1,
Jalan PJU 1A/46, 47301 Petaling Jaya,
Selangor, Malaysia.
Tel: +60 3 7842 7299
Fax: +60 3 7842 7399
sales@gavazzi-asia.com

CHINA

Carlo Gavazzi Automation
(China) Co. Ltd.
Unit 2308, 23/F.,
News Building, Block 1, 1002
Middle Shennan Zhong Road,
Shenzhen, China
Tel: +86 755 83699500
Fax: +86 755 83699300
sales@carlogavazzi.cn

HONG KONG

Carlo Gavazzi Automation
Hong Kong Ltd.
Unit 3 12/F Crown Industrial Bldg.,
106 How Ming St., Kwun Tong,
Kowloon, Hong Kong
Tel: +852 23041228
Fax: +852 23443689

OUR COMPETENCE CENTRES AND PRODUCTION SITES

DENMARK

Carlo Gavazzi Industri A/S
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LITHUANIA

Uab Carlo Gavazzi Industri Kaunas
Kaunas

CHINA

Carlo Gavazzi Automation (Kunshan) Co., Ltd.
Kunshan

HEADQUARTERS

Carlo Gavazzi Automation SpA
Via Milano, 13
I-20020 - Lainate (MI) - ITALY
Tel: +39 02 931 761
info@gavazziautomation.com



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