# Diamant *P70*

**BRASS BALL VALVES** 

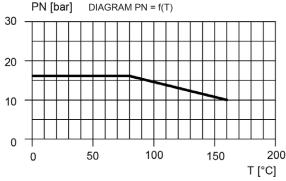
#### USE

- systems using alternative energy
- automation systems
- glycol cooling systems
- heating/cooling systems
- open and closed hydraulic systems
- industrial systems in general using hot and cold fluids
- water treatment systems
- compressed air systems



**TECHNICAL FEATURES** • The ball valves comply with Ministerial Decree 174

#### BRASS BALL VALVES COMPARATO connection FULL BORE



When the value of the flow is known, the general expression for the calculation of pressure losses is the following:

$$\Delta p \left[ bar \right] = \left\lceil \frac{Q \left[ m^3/h \right]}{k_{v_s}} \right\rceil^2$$

The expression provided applies to water or technically similar fluids.

FLUIDS Water and EPDM & PTFE-compatible fluids • Other fluids on request

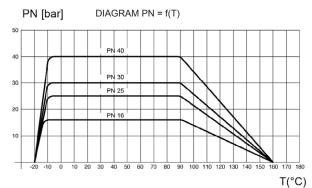
#### **TEMPERATURES**

 Valve
 Valve with spacer

 • Minimum
 -10°C
 -20°C

 • Maximum
 +110 °C
 +110°C

#### BRASS BALL VALVES ISO 5211 connection FULL BORE



When the value of the flow is known, the general expression for the calculation of pressure losses is the following:

$$\Delta p [bar] = \left[ \frac{Q [m^3/h]}{k_{v_s}} \right]$$

The expression provided applies to water or technically similar fluids.

FLUIDS Water and EPDM & PTFE-compatible fluids • Other fluids on request TEMPERATURES

• Minimum -10°C -20°C

\* Maximum temperature that can be reached for a short period of time

- 2 way ball valve with ISO 5211 connection and spacer: Peak T \* = 160°C a
- 3 way ball valve with ISO 5211 connection and spacer: Peak T \* = 160°C
- diverter/mixer ball valve with ISO 5211 connection and spacer: Peak T \* = 120°C
  - diverter/filixer ball valve with 150 5211 conflection and spacer. I eak 1 120 0







# Diaman

**BRASS BALL VALVES** 

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DRAULIC	VERSI	ONS AND FE	ATUF	RES • For a	III valves the max
2-WAY ball valve	DN	Connections	PN	Kv <sub>s</sub> [m³/h]	Code
8	15	1/2" M	16	16,3	DC2A2A
	20	3/4" M	16	29,5	DC2B2A
	25	1" M	16	43	DC2C2A
2-WAY ball valve	DN	Connections	PN	Kv <sub>s</sub> [m³/h]	Code
		SPACER			
	15	1/2" M	16	16,3	DC2A2AD1
	20	3/4" M	16	29,5	DC2B2AD1
	25	1" M	16	43	DC2C2AD1
2-WAY ball valve	DN	Connections	PN	Kv <sub>s</sub> [m³/h]	Code
		SPACER and OVE	RRIDE		
	15	1/2" M	16	16,3	DC2A2AD2
	20	3/4" M	16	29,5	DC2B2AD2
	25	1" M	16	43	DC2C2AD2
3-WAY ball valves	DN	Connections	PN	Kv <sub>s</sub> [m³/h]	Code
	MIXER /	DIVERTER 90° 3	HOLE	S	
9.	20	3/4" M	16	11,5	DC3B3A
THE PARTY OF	25	1" M	16	18,3	DC3C3A
	DIVERT	ER 180° 2 HOLES	;		
	20	3/4" M	16	11,5	DC3B2A
_	25	1" M	16	18,3	DC3C2A
3-WAY ball valves	DN	Connections	PN	Kv <sub>s</sub> [m³/h]	Code
		SPACER			

	SPACER				
MIXER /	DIVERTER 90° 3	HOLES	S		
20	3/4" M	16	11,5	DC3B3AD1	
25	1" M	16	18,3	DC3C3AD1	
DEVIATO	ORE 180° 2 FORI				
20	3/4" M	16	11,5	DC3B2AD1	

3-WAY ball valves	DN	Connections	PN	Kv <sub>s</sub> [m³/h]	Code
SPACER and OVERRIDE					

1" M

MIXER / DIVERTER 90° 3 HOLES						
20	3/4" M	16	11,5	DC3B3AD2		
25	1" M	16	18,3	DC3C3AD2		
DIVERTER 180° 2 HOLES						
20	3/4" M	16	11,5	DC3B2AD2		
25	1" M	16	18,3	DC3C2AD2		

16

18,3

DC3C2AD1

al pressure value coincides with PN						
2-WAY FF 3-WAY FFF ball valves	DN	Connections	PN	Kv <sub>s</sub> [m³/h]	Code	
		SPACER				
No.	-	Rp 1/4"	40	5,4	DC2S2P5D1	
	10	Rp 3/8"	40	6	DC2R2P5D1	
	15	Rp 1/2"	40	16,3	DC2A2P5D1	
119	20	Rp 3/4"	40	29,5	DC2B2P5D1	
	25	Rp 1"	40	43	DC2C2P5D1	
120	32	Rp 1"1/4 *	40	89	DC2D2P5D1	
SPACER and OVERRIDE						
The state of the s	-	Rp 1/4"	40	5,4	DC2S2P5D2	
3	10	Rp 3/8"	40	6	DC2R2P5D2	
	15	Rp 1/2"	40	16,3	DC2A2P5D2	
1111	20	Rp 3/4"	40	29,5	DC2B2P5D2	
	25	Rp 1"	40	43	DC2C2P5D2	
	32	Rp 1"1/4 *	40	89	DC2D2P5D2	
	* maximum	differential pressure 25	bar (ΔP r	max)		
		SPACER				
	MIXER /	DIVERTER 90° 3	HOLES	3		
	15	Rp 1/2"	16	6	DC3A3E5D1	
	20	Rp 3/4"	16	11,5	DC3B3E5D1	
	25	Rp 1" *	16	18,3	DC3C3E5D1	
	DEVIAT	ORE 180° 2 FORI				
1000	15	Rp 1/2"	16	6	DC3A2E5D1	
	20	Rp 3/4"	16	11,5	DC3B2E5D1	
	25	Rp 1" *	16	18.3	DC3C2E5D1	

15	Rp 1/2"	16	6	DC3A3E5D2
20	Rp 3/4"	16	11,5	DC3B3E5D2
25	Rp 1" *	16	18,3	DC3C3E5D2
DIVERTE	R 180° 2 HOLES	3		
15	Rp 1/2"	16	6	DC3A2E5D2
20	Rp 3/4"	16	11,5	DC3B2E5D2
25	Rp 1" *	16	18,3	DC3C2E5D2
	20 25 <b>DIVERTE</b> 15 20	20 Rp 3/4" 25 Rp 1" * DIVERTER 180° 2 HOLES 15 Rp 1/2" 20 Rp 3/4"	20 Rp 3/4" 16 25 Rp 1" * 16 DIVERTER 180° 2 HOLES 15 Rp 1/2" 16 20 Rp 3/4" 16	20 Rp 3/4" 16 11,5 25 Rp 1" * 16 18,3 DIVERTER 180° 2 HOLES 15 Rp 1/2" 16 6 20 Rp 3/4" 16 11,5

\* maximum differential pressure 25 bar ( $\Delta P$  max)

SPACER and OVERRIDE MIXER / DIVERTER 90° 3 HOLES

3)(0	

	SPACEN			
"T" BALL				
20	Rp 3/4"	30	11,5	DC3A6E5D1
25	Rp 1" *	30	18,3	DC3B6E5D1
"L" BALL				
20	Rp 3/4"	30	11,5	DC3A5E5D1
25	Rp 1" *	30	18,3	DC3B5E5D1



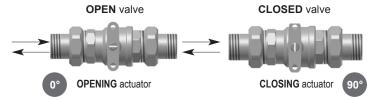
	SPACER and OVERRIDE					
"	T" BALL					
	20	Rp 3/4"	30	11,5	DC3A6E5D2	
	25	Rp 1" *	30	18,3	DC3B6E5D2	
"	L" BALL					
	20	Rp 3/4"	30	11,5	DC3A5E5D2	
	25	Rp 1" *	30	18,3	DC3B5E5D2	

\* maximum differential pressure 25 bar ( $\Delta P$  max)



#### 2-WAY BALL VALVE

The ball valve can be mounted in both flow directions, without distinction.

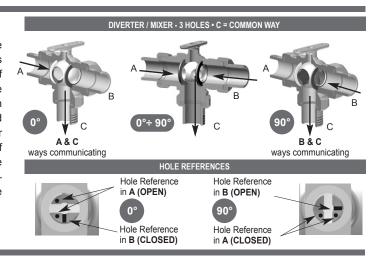


#### 3 WAY DIVERTER/MIXER BALL VALVE

The 3-way version of **Diamant PRO** is available with two different balls. In both cases, one of the holes is positioned on the common way, which is therefore always open.

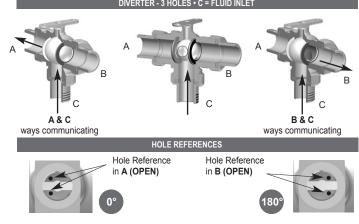
#### MIXER/DIVERTER BALL VALVE (3-HOLE BALL)

The MIXER/DIVERTER ball valve has a 3-hole sphere with one hole pointed towards the common way C (always open) and two more holes which are orthogonal to the first one and to each other. When one of these two holes is pointed towards one of the two inlets, for example A, the second inlet B is closed. When the operation is completed, with a rotation of the ball of 90°, the second hole is oriented on the second way (B), closing the first one (A). The 3-hole ball valve has a particular feature: it can close one way and simultaneously start the opening of the other way. For a short while, during the operating phase, all the three ways are communicating. Moreover, the above mentioned condition allows this valve to be used for mixing. On the control rod there are some symbols, which indicate sphere hole references.



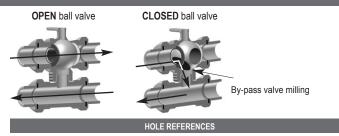
#### **DIVERTER BALL VALVE (2-HOLE BALL)**

The **DIVERTER** ball valve has a 2-hole sphere: the first hole is always oriented toward the common way (C), the second hole can be oriented toward either the A or B way, with a rotation of 180°. The ball valve closes one of the two inlets before the other one opens, therefore the two ways never communicate. On the control rod there is a symbol, which indicates which way is communicating with the common one (C).



#### **BY-PASS BALL VALVE**

The feature that distinguishes the by-pass ball from the 2-way ball is a milling which allows the recirculation of part of the outlet flow towards the return line when the valve is closed. Therefore, in by-pass valves it is important to recognize the flow direction. On the control rod there is a symbol which indicates the position of the milling on the ball; when the valve is closed, it must always be oriented towards the direction of the incoming flow.







By-pass valve milling

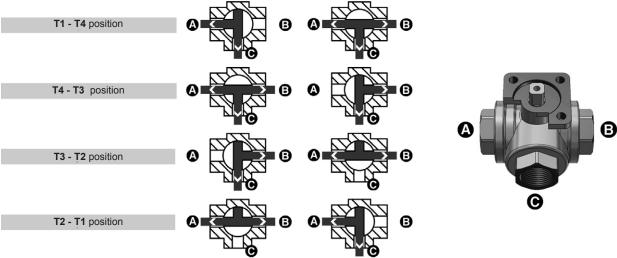


#### 3-WAY DIVERTER BALL VALVES

In **Diamant P70** valves, the HORIZONTAL 3-way version is available with a T-ball or L-ball; in both cases, they are used to allow a DEVIA-TION. Both ball valves close one way and, at the same time, start opening of the other one: for a short period of time, during the operating phase, all three ways are in communication with each other. Despite the condition described above, however, it is not possible to carry out a mixing adjustment by means of this type of valve because of the limited dimensions of the sections created.

#### **DIVERTER BALL VALVE • "T" BALL**

The T-BALL DIVERTER ball valve features a ball that can be used in different ways depending on the initial orientation. As can be seen in the picture, with a 90° rotation it is possible to create different configurations. The position of the holes is indicated by a T engraved on the ball valve pin.

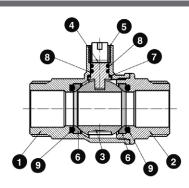


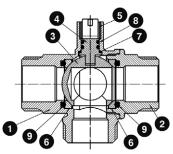
#### **DIVERTER BALL VALVE • "L" BALL**

The DIVERTER ball valve with L-SHAPED BALL has a common central way C and two ways which are put into communication with it when they make a 90° rotation. The position of the holes is indicated by an L engraved on the ball valve pin.



#### **MATERIALS USED**





#### 2-WAY COMPARATO CONNECTION BRASS BALL VALVE

1	BODY	BRASS \ CW 617N - UNI EN 12165 NICKEL PLATING
2	COUPLING	BRASS \ CW 617N - UNI EN 12165
3	BALL	BRASS \ CW 617N - UNI EN 12165 CHROMED NICKEL
4	ROD	BRASS \ CW 614N - UNI EN 12164 NICKEL PLATING
5	SLEEVE	P.T.F.E.
6	BALL SEAL	P.T.F.E.
7	ATIFRICTION SEAL	P.T.F.E.
8	O-RING	EPDM
9	O-RING	NBR

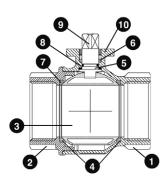
#### 3-WAY COMPARATO CONNECTION BRASS BALL VALVE

1	BODY	BRASS \ CW 617N - UNI EN 12165 NICKEL PLATING
2	COUPLING	BRASS \ CW 617N - UNI EN 12165
3	BALL	BRASS \ CW 617N - UNI EN 12165 CHROMED NICKEL
4	ROD	BRASS \ CW 614N - UNI EN 12164 NICKEL PLATING
5	SLEEVE	P.T.F.E.
6	BALL SEAL	P.T.F.E.
7	ATIFRICTION SEAL	P.T.F.E.
8	O-RING	EPDM
9	O-RING	NBR



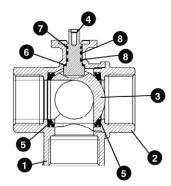
# Diamant P70 BRASS BALL VALVES

#### **MATERIALS USED**



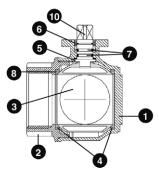
#### 2-WAY FF ISO 5211 BRASS BALL VALVE

	1	BODY	BRASS CW617N UNI EN 12165
_	2	COUPLING	BRASS CW617N UNI EN 12165
	3	BALL	BRASS CW617N UNI EN 12165
	4	BALL SEAL	P.T.F.E
	5	ATIFRICTION SEAL	P.T.F.E.
_	6	ROD WASHER	P.T.F.E.
_	7	O-RING	FKM
	8	O-RING	FKM
	9	CONTROL ROD	BRASS CW617N UNI EN 12165
	10	FLANGE ISO 5211	BRASS CW617N UNI EN 12165



## 3-WAY FFF ISO 5211 BRASS BALL VALVE DIVERTING / MIXING FFF

1	BODY	BRASS CW617N UNI EN 12165
2	COUPLING	BRASS CW617N UNI EN 12165
3	BALL	BRASS CW617N UNI EN 12165
4	CONTROL ROD	P.T.F.E
5	BALL SEAL	P.T.F.E.
6	ATIFRICTION SEAL	P.T.F.E.
7	O-RING	FKM
8	O-RING	FKM



#### 3-WAY FFF ISO 5211 BRASS BALL VALVE

1	BODY	BRASS CW617N UNI EN 12165
2	COUPLING	BRASS CW617N UNI EN 12165
3	BALL	BRASS CW617N UNI EN 12165
4	BALL SEAL	P.T.F.E
5	ATIFRICTION SEAL	P.T.F.E.
6	ROD WASHER	P.T.F.E.
7	O-RING	FKM
8	O-RING	FKM
10	CONTROL ROD	BRASS CW617N UNI EN 12165

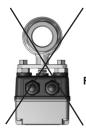
#### **INSTALLATION**

The valve should be installed in such a way that the actuator connection is not facing downwards.



#### ALLOWED POSITION





FORBIDDEN POSITION



CAUTION! Do not use high-pressure water directly on the actuator (e.g. a pressure washer)





#### **CONNECTION TO THE BALL VALVE**

#### DIRECT CONNECTION TO THE BALL VALVE

The direct connection of the **Diamant PRO** with **COMPARATO** connection can only be made on the ball valve with **COMPARATO** connection. For the direct coupling to **ISO 5211** connection ball valve see the **PRO Range** data sheet.



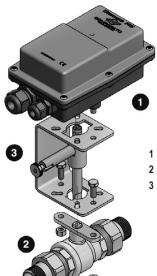
Diamant **PRO**COMPARATO connection

- : Diamant PRO with COMPARATO connection
- 2: Ball valve



#### CONNECTION TO THE BALL VALVE WITH A SPACER

The ball valves fitted with a spacer (both with direct rod and manual opening) must be motorized with a **Diamant PRO COMPARATO** connection, even if the ball valve has an **ISO** 5211 port.



## Diamant **PRO**COMPARATO connection

- 1: Diamant PRO with COMPARATO connection
- 2: Ball valve with COMPARATO connection
- 3: Spacer with COMPARATO/COMPARATO connection

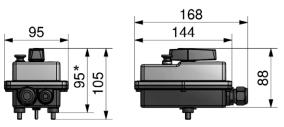


#### **OVERALL SIZE**

## Diamant P70 with COMPARATO connection

# 168

**Diamant PRO** with COMPARATO connection Version with MANUAL OVERRIDE FROM THE TOP



<sup>\*</sup> the size is to be taken into account when coupling the actuator to the ball valve





#### **OVERALL SIZE**

#### **BALL VALVES**

### **BRASS**

	MODEL	DN	Ø unions	Ø 1 BALL VALVES	Α	В	С	D	
2-way COMPARATO connection	© a 2 C	15 20 25	1/2" 3/4" 1"	3/4" 1" 1"1/4	34 38 42	48 58 66	133 145 164	78 84 94	
3-ways Diverter Mixer COMPARATO	© C C C C C C C C C C C C C C C C C C C	DN	Ø unions	Ø 1 BALL VALVES		B : dimensions			
connection		20 25	3/4" 1"	1" 1"1/4	38 42	58 66	145 164	84 94	74 82
		DN	Ø	A *	В	С			
2-way ISO 5211 connection	® C	8 10 15 20 25	1/4" 3/8" 1/2" 3/4" 1"	33 33 33 35 46	50 50 50 55 71	67 67 67 76 90			
2		32 DN	1"1/4 Ø	49 <b>A</b> *	78 B	102			
3-ways Diverter Mixer ISO 5211 connection		15 20 25	1/2" 3/4" 1"	31 42 45	65 82 92	64 74 89			
3-ways "T" Ball "L" Ball		<b>DN</b> 15	Ø 1/2"	A * 33	<b>B</b> 52	77	<b>D</b> 39		
ISO 5211 connection	D C	20 25	3/4" 1"	42 47	66 77	89 105	44 53		

 $<sup>^{\</sup>ast}$  the size of the spacer must always be added to the "A" dimension



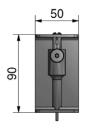


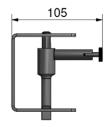
#### **INSULATION SPACERS AND MANUAL OVERRIDE**

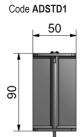
#### SPACER with COMPARATO / COMPARATO connection

Spacer for insulation with manual opening **COMPARATO - COMPARATO connection**  Spacer for insulation COMPARATO - COMPARATO connection

Code ADSTD2







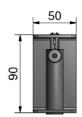


#### SPACER with COMPARATO / ISO 5211 connection

Spacer for insulation with manual opening COMPARATO - ISO 5211 connection

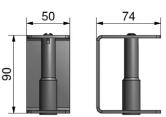
Spacer for insulation COMPARATO - ISO 5211 connection

Code DIDM02









#### **EXAMPLE OF SPECIFICATIONS**

DIAMANT 2000 BRASS BALL VALVE • CW617N UNI EN 12165, EPDM and PTFE seals, full port, PN16, with tangs and caps, UNI EN ISO 226 threads. Operating temperatures -20°C...+110°C. Fluid type: water with glycol max. 30%. Spacer for insulation in stainless steel with manual opening height 90 mm. Connection to the actuator with a Comparato Connection. Version: 2-WAY MM DN15 - 1/2" - Kvs 16,3

Brand: COMPARATO Code: DC2A2AD2

# **INFORMATION MODELING**

#### UPDATED DATA SHEETS AVAILABLE AT www.comparato.com

In order to provide an up-to-date service, Comparato Nello S.r.l. reserves the right to modify technical data, drawings, graphs and photos of this data sheet at any time, without prior notice



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