

# Product Environmental Profile





# Miniature Circuit Breaker (PLI Series)

Eaton product	PLI B16/1
	PSR product category: Circuit Breaker
Description of the	PLI Miniature Circuit Breaker [MCB] is an automatically operating electrical switch protecting
product	an electrical circuit from damage caused by excess current from an overload or short circuit
	equipped with both a thermal and an electromagnetic release.
Homogeneous	The PEP concerns all the MCB offerings coverings-
Environmental	Series: PLI
Families Covered	No. of poles: 1, 2, 3, 4,1+N, 3+N
	Rated current range: 2-16 A
	Tripping characteristics: B, C & D.
Functional unit	Protect during 20 years the installation against overloads and short-circuits in circuit with
	assigned voltage 230V/400V and rated current 16A. This protection is ensured in
	accordance with the following parameters:
	- Number of poles 1
	- Rated breaking capacity 10kA
	- Tripping curve B
Company	EATON Electroproductie SRL,
information	Strada Independentei, Nr. 8
	437071,Sârbi, Romania
	Email: productstewardship-es@eaton.com

Constituent Materials					
Reference product mass	1.80E-01 kg (with packaging)				
Category PEP Material	Materials	Mass (kg)	Percentage (%)		
Others	Cardboard	6.73E-02	37.5%		
Metal	Steel	5.59E-02	31.1%		
Plastic	Ultramid	4.08E-02	22.7%		
Metal	Copper	4.93E-03	2.7%		
Plastic	Nylon 66 GF 30	3.47E-03	1.9%		
Others	Paper	2.22E-03	1.2%		
Plastic	PMMA	1.60E-03	0.9%		
Metal	Stainless steel	9.01E-04	0.5%		
Plastic	PBT	7.00E-04	0.4%		
Plastic	PET	6.31E-04	0.4%		
Others	Glass fibre	4.04E-04	0.2%		
Others	Glue	2.73E-04	0.2%		
Metal	Zinc	2.07E-04	0.1%		
Metal	Silicon	1.71E-04	0.1%		
Metal	Silver	2.81E-05	<0.1%		
Others	Miscellaneous	9.00E-07	<0.1%		
	Total	1.80E-01	100%		

# **Substance Assessment**

The representative product is compliant with the EU-RoHS Directive (2011/65/EU) by application of exemptions and the product contains lead (Pb) which is listed as Substance-of-Very-High-Concern (SVHC) on the Candidate List of the EU-REACH Regulation (1907/2006/EC).

Additional Environmental Information					
Manufacturing	The reference product is assembled at Eaton plant holding management system				
	certifications according to 14001 standards.				
Distribution	Eaton is committed to minimizing weight and volume of product and packaging with focus				
Distribution	to optimize transport efficiency.				
	Product installation need standard tools which do not require any additional energy source				
Installation	and no waste other than the obsolete product packaging is generated during this step.				
	Only treatment of packaging waste is considered in this phase.				
Use	Product do not require maintenance during operation.				
	Recyclability of product is equal to 54.5% as per EIME calculated based on the method				
Fred of life	described in IEC/TR 62635, Edition 1.0/2012-10 "Guidelines for end-of-life information				
End of life	provided by manufacturers and recyclers and for recyclability rate calculation of electrical				
	and electronic equipment".				

# **Environmental Impacts**

The calculation of environmental impacts is the result of a Product Life Cycle Analysis in accordance with ISO 14040/44, covering the entire product lifecycle, i.e. "Cradle-to-Grave" including the following life cycle phases: production, distribution, installation, use and end of life.

System modelling was carried out using the commercial LCA software EIME v5.9.3 with database version CODDE-2022-01.

Manufacturing	The product is manufactured at EATON Electroproductie SRL, Sârbi, Romania
Phase	Energy modelled used: Romania
Distribution Phase	Distribution of the product in its packaging from the manufacturer's last logistics platform
Distribution Filase	to the installation place is considered as per PCR rules.
	Product installed in Europe. Only treatment of packaging waste is considered in this
Installation Phase	phase.
	Energy model used: Europe
	Reference lifetime: 20 Years
	Energy model used: Europe
Use Phase	Usage profile: The product has an average power loss of 0.512 W in active mode with
Ose Filase	50% of the loading rate. For 30% of the use time rate, total losses are 26.9 kWh over the
	20 years.
	No maintenance required for the product.
End of life Phase	Product disposed with WEEE guidelines.
End of file Phase	Energy model used: Europe

# **Environmental Impact Indicators: Mandatory**

Impact Indicators	Unit	Total	Manufacturing	Distribution	Installation	Use*(B6 Only)	End of life
Global warming (GWP100)	kg CO₂ eq.	1.23E+01	1.05E+00	4.23E-02	1.03E-01	1.06E+01	4.91E-01
Ozone layer depletion	kg CFC-11 eq.	7.54E-08	3.12E-08	8.57E-11	2.53E-10	4.22E-08	1.69E-09
Acidification potential	kg SO₂ eq.	2.43E-02	3.35E-03	1.90E-04	3.28E-05	1.86E-02	2.14E-03
Eutrophication	kg PO <sub>4</sub> 3- eq.	4.73E-03	5.65E-04	4.37E-05	1.94E-04	3.43E-03	4.94E-04
Photochemical oxidation	kg ethylene eq.	1.93E-03	2.78E-04	1.35E-05	2.52E-05	1.46E-03	1.53E-04
Abiotic depletion (elements)	kg antimony eq.	8.44E-06	7.33E-06	1.69E-09	2.79E-10	1.09E-06	1.91E-08
Abiotic depletion (fossil fuels)	MJ	1.83E+02	9.56E+00	5.94E-01	1.02E-01	1.66E+02	6.71E+00
Water Pollution	m³	4.85E+02	1.76E+01	6.95E+00	6.24E+00	3.76E+02	7.85E+01
Air pollution	m³	8.49E+02	9.06E+01	1.73E+00	5.85E-01	7.35E+02	2.04E+01

<sup>\*</sup>B6 is energy requirements during the use stage. Other sub modules in the use stage (B2-,B7) are equal to zero. So, it is not listed in the table

# **Environmental Impact Indicators: Optional**

Impact Indicators	Unit	Total	Manufacturing	Distribution	Installation	Use*(B6 Only)	End of life
Use of renewable primary energy, excluding renewable primary energy resources used as raw materials	MJ	5.62E+01	2.25E+00	7.97E-04	1.25E-04	5.40E+01	9.00E-03
Use of renewable primary energy resources used as raw materials	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)	MJ	5.62E+01	2.25E+00	7.97E-04	1.25E-04	5.40E+01	9.00E-03
Use of non-renewable primary energy, excluding non-renewable primary energy resources used as raw materials	MJ	3.01E+02	1.28E+01	5.97E-01	1.07E-01	2.81E+02	6.77E+00
Use of non-renewable primary energy resources used as raw materials	MJ	1.74E+00	1.74E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials)	MJ	3.03E+02	1.45E+01	5.97E-01	1.07E-01	2.81E+02	6.77E+00
Use of secondary materials	kg	8.40E-02	8.40E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Net use of fresh water	m3	7.30E-01	2.51E-01	3.78E-06	2.87E-06	4.78E-01	5.89E-05
Hazardous waste disposed of	kg	9.93E-01	6.27E-01	0.00E+00	7.32E-05	2.06E-01	1.60E-01
Non-hazardous waste disposed of	kg	2.45E+00	7.72E-01	1.50E-03	7.03E-02	1.59E+00	1.71E-02
Radioactive waste disposed of	kg	6.34E-04	2.88E-04	1.07E-06	2.79E-07	3.32E-04	1.26E-05
Materials for recycling	kg	5.97E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	5.97E-02
Total use of primary energy during the life cycle	MJ	3.59E+02	1.68E+01	5.98E-01	1.08E-01	3.35E+02	6.78E+00

<sup>\*</sup>B6 is energy requirements during the use stage. Other sub modules in the use stage (B1-B5, B7) are equal to zero. So, it is not listed in the table.

To evaluate the environmental impact of other product covered by this PEP, multiply the impact figures by –

#### Factors for Manufacturing, Distribution, Installation and End-of-Life Phase:

MCB Series	Tripping characteristics	Rated current (A)	1P	2P	3P	4P	1P+N	3P+N
PLI	B, C & D	2, 4, 6, 8, 10, 13, 16	1	2	3	4	2	4

#### Factors for Use Phase:

Series	Tripping characteristics	Rated Current(A)	1 Pole & 1P+N*	2 Pole	3 Pole & 3P+N*	4 Pole
		2	0.7	1.3	2.0	2.6
		4	0.7	1.4	2.1	2.7
		6	0.8	1.6	2.5	3.3
	В	8	1.0	1.9	2.9	3.8
		10	0.9	1.7	2.6	3.4
		13	1.1	2.2	3.3	4.4
		16	1.0	2.0	3.0	4.0
		2	0.7	1.3	2.0	2.6
		4	0.7	1.4	2.1	2.7
	С	6	0.7	1.4	2.1	2.8
PLI		8	1.0	1.9	2.9	3.8
		10	0.7	1.4	2.1	2.8
		13	1.1	2.2	3.3	4.4
		16	1.0	2.0	3.0	4.0
		2	0.5	1.0	1.5	2.0
		4	0.7	1.4	2.1	2.7
		6	0.7	1.4	2.1	2.8
	D	8	0.6	1.2	1.8	2.4
		10	0.7	1.4	2.1	2.8
		13	0.8	1.7	2.5	3.3
		16	1.0	2.0	3.0	4.0

#### Disclaimer

This Product Environmental Profile and its content is based on information available to us. It refers to the product at the date of issue. We make no express or implied representations or warranties with respect to the information contained herein.

Registration N°	EATO-00048-V01.01-EN	Drafting rules	PCR-ed3-EN-2015 04 02				
Verifier accreditation N°	VH47	Supplemented by	PSR-0005-ed2-EN-2016 03 29				
Date of issue	8-2022	Information and reference documents	www.pep-ecopassport.org				
		Validity period	5 years				
Independent verification of the	Independent verification of the declaration and data, in compliance with ISO 14025: 2010						
Internal	ntemal X External						
The PCR review was conducted (SOLINNEN)	PEP						
The elements of the present F	eco						
program.	PASS						
Document in compliance with	PORT®						
Type III environmental declara							