



MS²[™] Procedure for Installing 4000-C or D Modules Into Cables or Splice With No Slack

Instructions

August 1998

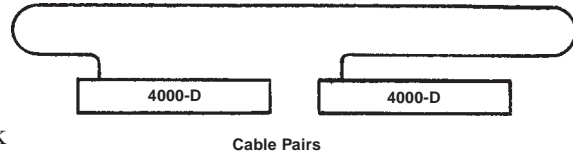
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MS² Splice Rig with 2 Splice Heads, Check Comb, 4051 Wire Insertion Tool, Transfer Clips (for in-service cable pairs).

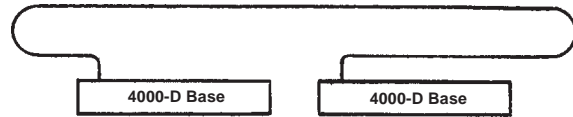
1.0 Straight Through Conversion

(No Slack) using Two 4041 Splice Heads

- 1.1 Sheath opening must be increased about 6" (150 mm) at each end of splice joint to cut out existing connectors.
- 1.2 Build a piece out jumper using good cable conductors between the 4000 Series Modules. Use sufficient slack to allow mobility within the splice.

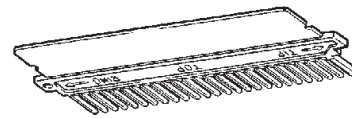
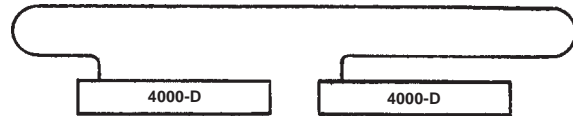


- 1.3 Place appropriate piece out jumper into each splice head onto 4000-D Bases.

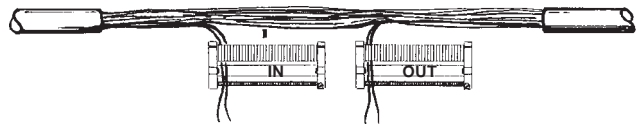


Note: Check conductor placement with check comb.

- 1.4 Place 4000-D module body into splice heads.
- 1.5 Place the flat side of the check comb on top of the 4000-D body and crimp-jumper wires into the 4000-D module.

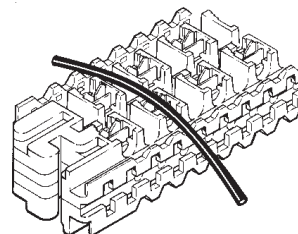


- 1.6 Remove waste wire ends from 4000-D module.
- 1.7 Verify group to be cut.
- 1.8 Use bridge clips on in-service pairs, so as not to drop service.



- 1.9 Cut first straight through cable pair at pair 17 of left hand splice head. After pair has been cut, place left cut end in first wire way of body/top of left splice head; place right cut end in first wire way of right splice head.

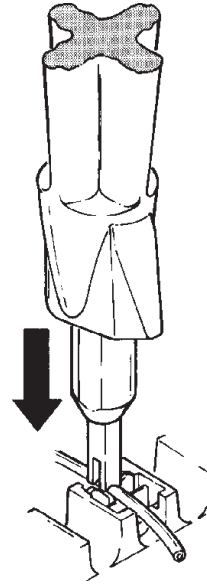
- 1.10 Pull wire across top of "U" contact and cut off blade.



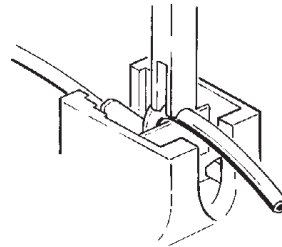
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- 2.3 After all conductors have been installed into 4000 Series Module, install cover on 4000-D, and crimp.

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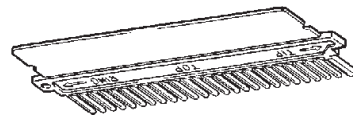
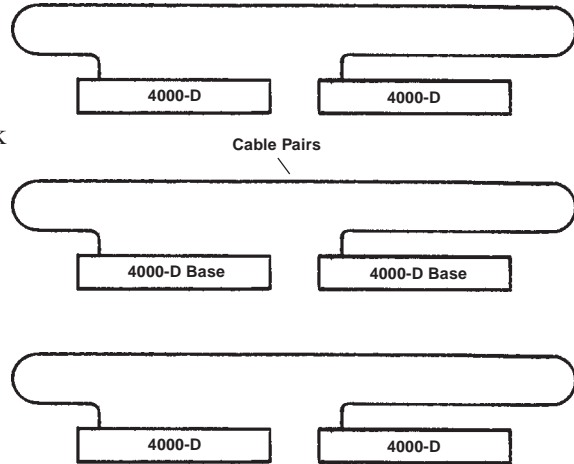
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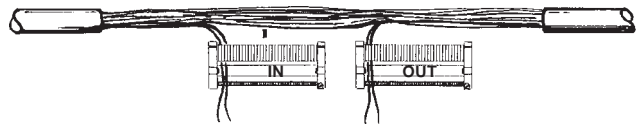
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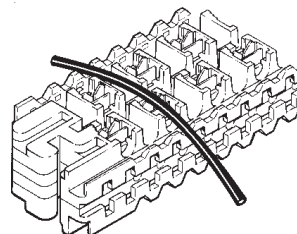
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 - 1.3 Place appropriate piece out jumper into each splice head onto 4000-D Bases.
- Note:** *Check conductor placement with check comb.*
- 1.4 Place 4000-D module body into splice heads.
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- 1.6 Remove waste wire ends from 4000-D module.
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- 1.8 Use bridge clips on in-service pairs, so as not to drop service.



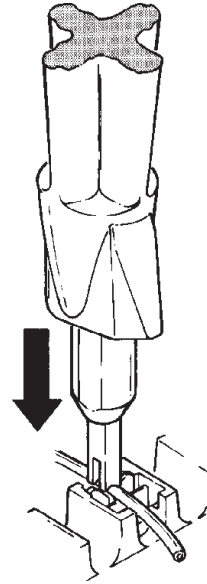
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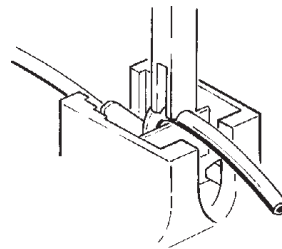
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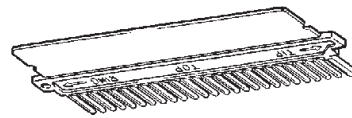
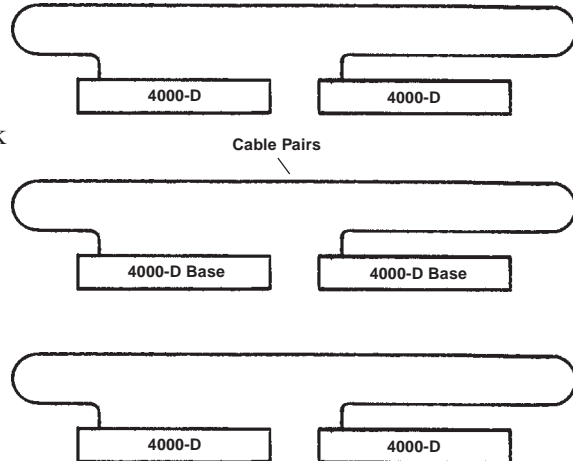
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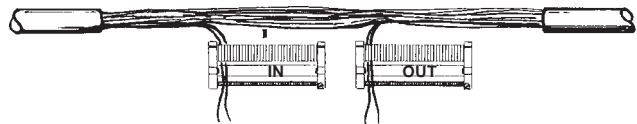
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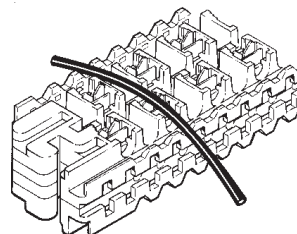
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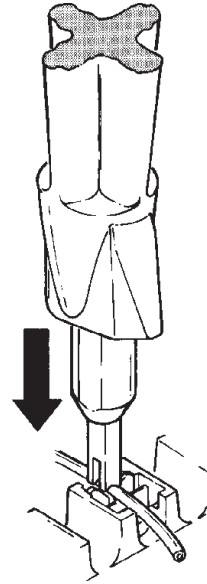
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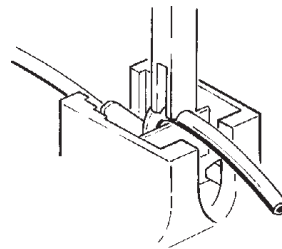
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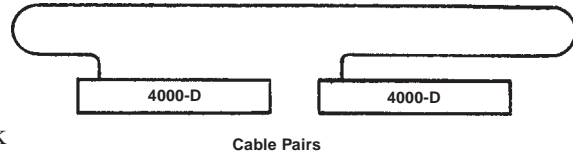
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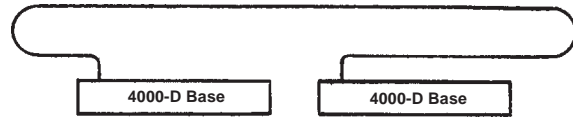
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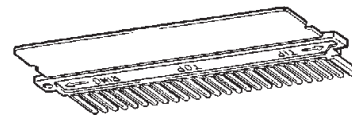


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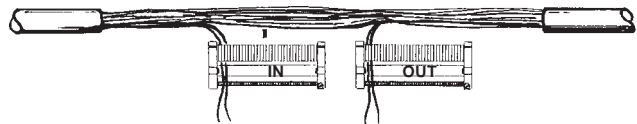


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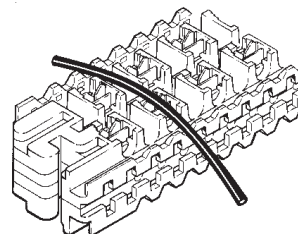


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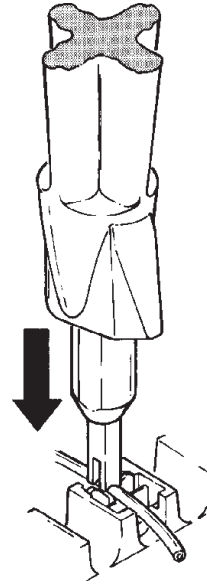
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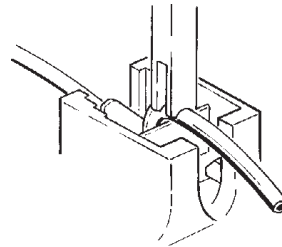
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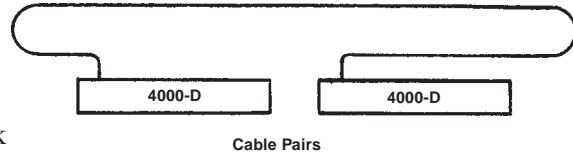
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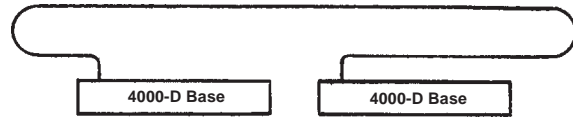
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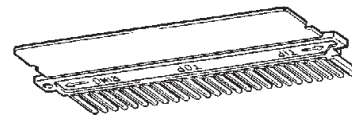
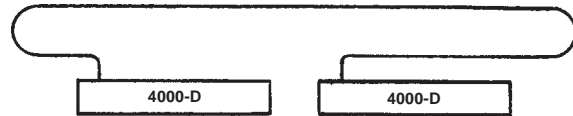


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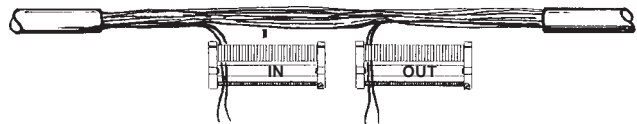


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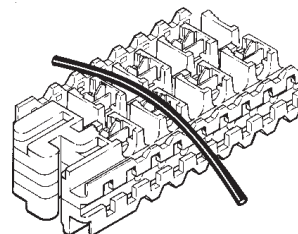


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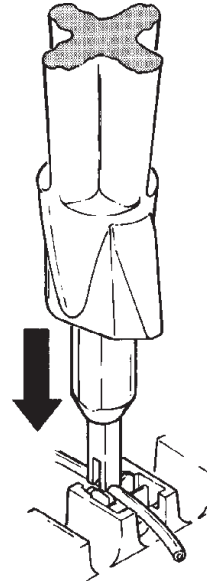
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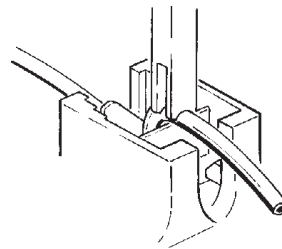
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