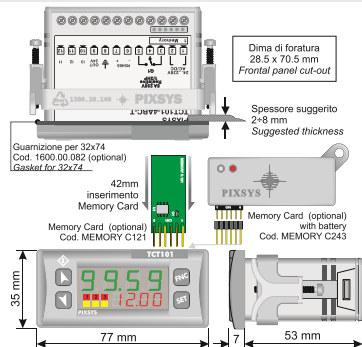




TCT101-4ABC-T USER MANUAL

PIXSYS www.pixsys.net
e-mail: sales@pixsys.net - support@pixsys.net
Software V 2.08
2300.10.140-RevH 240314

SIZE AND INSTALLATION



LED	MEANING
	Report the activation of Q1
	Report the activation of Q2
	Report serial transmission by the TCT101

TECHNICAL DATA

Operating temperature 0-40°C, humidity 35...95uR%
Sealing Front panel IP65 (with optional gasket) , Box IP30, Terminal blocks IP20
Material PC ABS UL94V0 self-extinguishing
Digital Inputs 3PNP/NPN configurable as analogue for potentiometers. (max 28 Vdc in PNP mode)
Outputs 1 relays 5A resistive charge
OUT 24V 30mA(24Vac),40mA(24 Vdc),60mA (110...230Vac)
Serial RS485
Back-UP Rechargeable battery, approx. 7days autonomy
Programming Labsoftview 2.6 or later
Software
Power Supply 24...230Vac/Vdc +/-15% 50/60Hz / 2W

INTRODUCTION

Thanks for choosing a Pixsys device. TCT101-4ABC-T can be set in 3 different modes: **timer**, **counter** or **tachometer**. 3 universal digital inputs are availables (NPN/PNP/Potential free contact) and can be used for reading external switches, proximity sensors and bidirectional encoders. One input is also analogue in order to allow setpoint modification by external potentiometer. RS485 serial interface allows communication via Modbus RTU protocol.



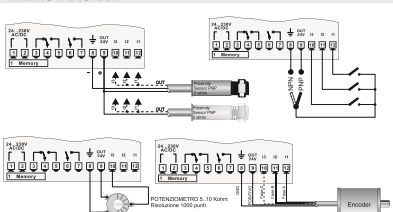
Read carefully the safety guidelines and programming instructions contained in this manual before using/connecting the device.

Disconnect power supply before proceeding to hardware settings or electrical wirings.

Only qualified personnel should be allowed to use the device and/or service it and in accordance to technical data and environmental conditions listed in this manual.

Do not dispose electric tools together with household waste materials in observance of European Directive 2002/96/CE

WIRING DIAGRAM



Potentiometer:

To modify Set1 or Set2 by external potentiometer follow the steps below:
1- use potentiometers 5kOhm to 10kohm
2- connect cursor to pin I3: a wrong connection may damage the potentiometer and lead to lock of the device.
3- accuracy on input is max 1000 points, therefore set the parameters "Upper limit" and "Lower limit" with a max difference of 1000 units.
(Ex.: LoS1 to 50,0 and uPS1 to 150,0 to modify time value related to Set1 between 50 and 150 seconds with steps of one tenth). Greater differences would make unstable the less significant digit.
4- To calibrate the scale of potentiometer enter the configuration mode and select: Hin.3 as Pot. Fin.3 as Set1 or Set2. P1Ar as Enable
Exit configuration mode and place potentiometer at minimum level and press key, then place potentiometer at max level and press premeire key: the device automatically exit the calibration procedure.
N.B.: A switch-off of the device would interrupt the calibration.

MEMORY CARD (optional)

Parameters and setpoint values can be copied from one device to another using the Memory car.
There are two methods:
> **With the device connected to the power supply**
insert the memory card **when the controller is off**.
On activation display 1 shows and display 2 shows (Only if the values stored on Mmemory Card are correct).
By pressing the key display 2 shows
Confirm using the key .
The device loads the new data and starts again.
> **With the controller disconnected from the power supply:**
The memory card is equipped with an internal battery with a life of about 1000 uses.
Insert the memory card and press the programming button.

When writing the parameters, the LED turns red and on completing the procedure it changes to green. It is possible to repeat the procedure.

UPDATING MEMORY CARD.

To update the memory card values, follow the procedure described in the first method, setting display 2 to so as not to load the parameters on controller.

Enter configuration and **change at least one parameter**.
Exit configuration. Changes are saved automatically.

SETPOINT MODIFICATION		
PRESS	DISPLAY	
1	or	Visualizes SETPOINT 1 / 2
2	or	Modifies selected SET
2a		Selects chosen digit
3a	or	Modifies blinking digit of selected SET

LOADING DEFAULT VALUES		
PRESS	DISPLAY	DO
1	for 3 seconds	Display 1 shows with 1st digit blinking, while Display 2 shows
2	or	Modify blinking digit and pass to the next one pressing
3	to confirm	Instrument loads default settings

CONFIGURATION PARAMETER MODIFICATION		
PRESS	DISPLAY	DO
1	for 3 seconds	Display 1 shows with 1st digit blinking, while Display 2 shows
2	or	Modify blinking digit and pass to the next one pressing
3	to confirm	Display visualizes the first parameter of configuration table
4	or	Scroll parameters
5	or	Increase or decrease visualized parameter pressing and an arrow key
6		End configuration, controller exits from configuration

PARAMETERS LIST

TCT101-4ABC-T allows to select operating mode, modifying first configuration parameter. According to chosen mode, only the relevant parameters will be displayed.
Refer to technical notes of each mode to find parameters list.

TCT101 MODE CONFIGURATION

Mode	P-00 Mode	TCT101 operating mode selection
	Counter	TCT101 operating as counter
	Tachometer	TCT101 operating as tachometer
	Timer	TCT101 operating as timer

Here below you can find parameters to set serial port and Modbus protocol, independently from selected operating mode.

SERIAL CONFIGURATION

SLAVE	P-50 Slave Address	Device Modbus address
	Slave n°1	Modbus 1 address
	Slave n° 254	Modbus 254 address
	P-51 Baudrate	Serial communication speed
	110 baud	110 b/s communication
	150 baud	150 b/s communication
	300 baud	300 b/s communication
	600 baud	600 b/s communication
	1200 baud	1200 b/s communication
	2400 baud	2400 b/s communication
	4800 baud	4800 b/s communication
	9600 baud	9600 b/s communication
	19200 baud	19200 b/s communication
	28800 baud	28800 b/s communication
	38400 baud	38400 b/s communication
	57600 baud	57600 b/s communication
	P-52 Format Serial	Serial data format
	8 bit, parity none, 1 stop	8 data bit, no parity, 1 stop bit
	P-53 Serial Delay	Serial delay
	0 ms	Slave answer after 0 ms
	100 ms	Slave answer after 100 ms

SERIAL COMMUNICATION

TCT101-4ABC-T is provided with RS485 serial and can receive / transmit data via MODBUS RTU protocol. Device can be configured only as Slave. This function allows to control multiple controllers connected to a supervisory system (Master). Each instrument will answer to a Master query only if it contains some addresses as on parameter (Slave Address).

Allowed addresses range are from 1 to 254 and there should not be controllers with the same address on the same line.

Address 255 can be used by the Master to communicate with all connected equipments (all connected devices will answer Master query with this address), while with 0 all devices receive command, but no answer is expected (broadcast mode).

TCT101-4ABC-T can introduce an answer delay (in milliseconds) to Master request. This delay has to be set on parameter (Serial Delay).

At each parameter modification, instrument stores values in EEPROM memory (100000 writing cycles).

NB: Modifications made to Word different to those described in the following table can lead to instrument malfunction.

MODBUS RTU PROTOCOL MAIN FEATURES

Baudrate	Selectable by parameter
Format	8,N,1 (8 bit data, no parity, 1 stop bit)
Supported functions	WORD READING (0x03, 0x04) (max 20 word) SINGLE WORD WRITING (0x06) MULTIPLE WORDS WRITING (0x10) (max 20 word)
Read/Write	RO Read Only WO Write Only RW Read / Write
Reset Value	? Data unknown at reset EEPROM Value stored on EEPROM Value indicated at reset

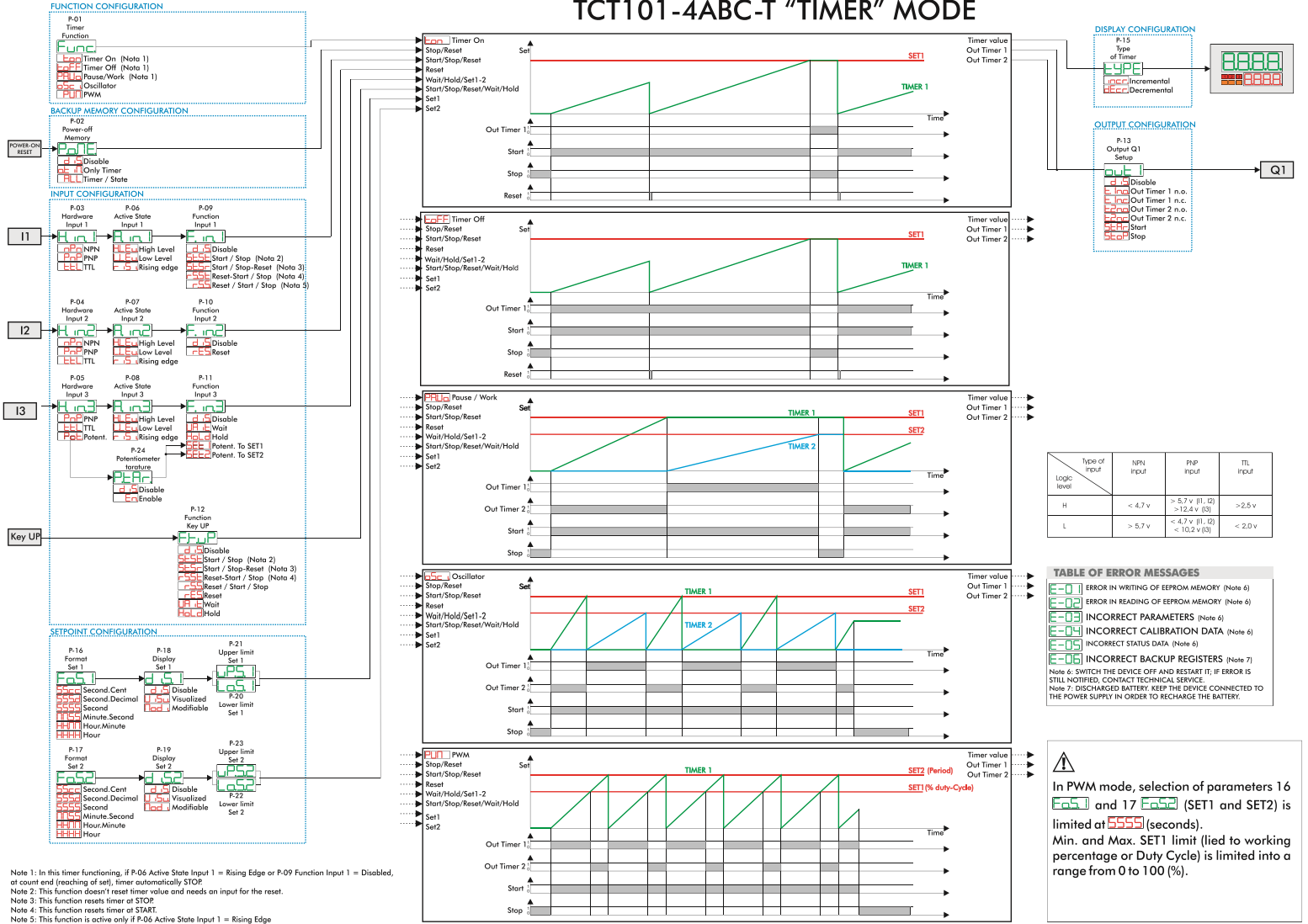
Modbus Address	Description	Read Write	Reset Value
0	Device type (ID TCT101-4ABC-T)	RO	153
1	Software version	RO	203
3	Slave address	RO	EEPROM
10	Setpoint storing delay	RW	0
11	Parameter storing delay	RW	0
100	Relay outputs status - bit 0 = relay Q1 - bit 1 = relay Q2	RO	?
101	Digital inputs status - bit 0 status I1 - bit 1 status I2 - bit 2 status I3	RO	?
102	Keys status - bit 0 UP key status - bit 1 DOWN key status - bit 2 SET key status - bit 3 FNC key status	RO	?
300	Relay default values - writing 9999 restores all default values - writing 9998 restores all default values keeping unchanged slave address - writing 9997 restores all default values keeping unchanged communication baudrate - writing 9996 restores all default values keeping unchanged slave address and communication baudrate	RO	153
400	Setpoint 1	RW	EEPROM
401	Setpoint 2	RW	EEPROM

PARAMETERS LIST

FUNCTION CONFIGURATION

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TCT101-4ABC-T "TIMER" MODE



Note 1: In this timer functioning, if P-06 Active State Input 1 = Rising Edge or P-09 Function Input 1 = Disabled, at count end (reaching of set), timer automatically STOP.
 Note 2: This function doesn't reset timer value and needs an input for the reset.
 Note 3: This function resets timer at STOP.
 Note 4: This function resets timer at START.
 Note 5: This function is active only if P-06 Active State Input 1 = Rising Edge

PARAMETERS LIST

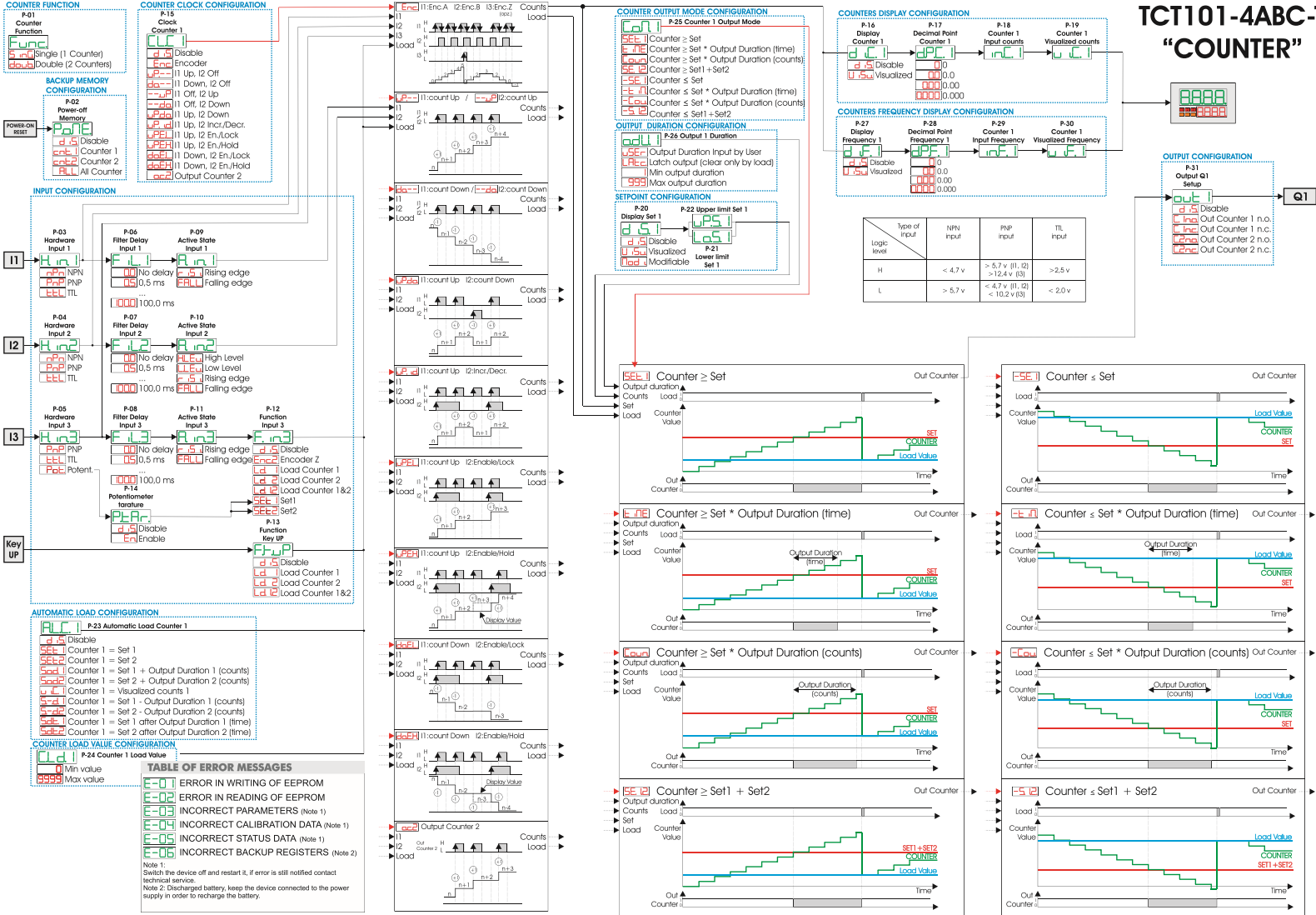
FUNCTION CONFIGURATION			
Func	P-01 Counter Function	Counter functions	
S₀0	Single (1 Counter)	1 counter functioning	Default
000	Double (2 Counters)	2 counters functioning	
BACKUP MEMORY CONFIGURATION			
Mem	P-02 Power-off Memory	Power-off memory	
d₀0	Disable	No counter stored at switch-off	Default
000	Counter 1	Counter 1 stored at switch-off	
000	Counter 2	Counter 2 stored at switch-off	
000	All Counters	All counters stored at switch-off	
INPUT CONFIGURATION			
Hi	P-03 Hardware Input 1	Input 1 hardware configuration	
Hi	P-04 Hardware Input 2	Input 2 hardware configuration	
Hi	P-05 Hardware Input 3	Input 3 hardware configuration	
PNP	NPN	(Not available on input 3)	Default
PNP	PNP		
TTL	TTL		
Pot	Potentiometer (available only on input 3)		
F₀0	P-06 Filter Delay Input 1	Digital input 1 filter configuration	
F₀0	P-07 Filter Delay Input 2	Digital input 2 filter configuration	
F₀0	P-08 Filter Delay Input 3	Digital input 3 filter configuration	
00	No delay	Input filter disabled	Default
00	0.5 ms	0.5 ms filter	
00	0.5 ms	... (Step 0.5 ms)	
000	100.0 ms	100.0 ms filter	
Hi	P-09 Active State Input 1	Input 1 active state	
Hi	P-10 Active State Input 2	Input 2 active state	
Hi	P-11 Active State Input 3	Input 3 active state	
Hi	High Level	High level (only for input 2)	
Lo	Low Level	Low level (only for input 2)	
00	Rising edge		Default
00	Falling edge		
00	Falling edge		
Hi	P-12 Function Input 3	Input 3 related function	
d₀0	Disable		
000	Encoder Z	Phase Z encoder loading	
000	Load Counter 1	Counter 1 loading	Default
000	Load Counter 2	Counter 2 loading	
000	Load Counter 1&2	Counters 1 and 2 loading	
000	Set1	Set 1 setting by potentiometer	
000	Set2	Set 2 setting by potentiometer	
Hi	P-13 Function Key UP	UP (up arrow key)	
d₀0	Disable	Disabled	Default
000	Load Counter 1	Counter 1 loading	
000	Load Counter 2	Counter 2 loading	
000	Load Counter 1&2	Counters 1 and 2 loading	
Pot	P-14 Potentiometer Torature	Potentiometer calibration procedure	
d₀0	Disable	Disabled	Default
En	Enable	Enabled	
COUNTER CLOCK CONFIGURATION			
00	P-15 Clock Counter 1	Counter 1 count mode selection	
00	P-33 Clock Counter 2	Counter 2 count mode selection	
d₀0	Disable	Disabled	Default C2
000	Encoder	Bidirectional encoder (I1) phase A, (I2) phase B	
000	I1 Up, I2 Off	UP mode (I1)	Default C1
000	I1 Down, I2 Off	DOWN mode (I1)	
000	I1 Off, I2 Up	UP mode (I2)	
000	I1 Off, I2 Down	DOWN mode (I2)	
000	I1 Up, I2 Down	UP (I1) - DOWN mode (I2)	
000	I1 Up, I2 Incr./Decr.	UP mode (I1) with reverse direction (I2)	
000	I1 Up, I2 En./Hold	UP mode (I1) with count lock (I2)	
000	I1 Up, I2 En./Hold	UP mode (I1) with keeping value on display (I2)	
000	I1 Down, I2 En./Hold	DOWN mode (I1) with count lock (I2)	
000	I1 Down, I2 En./Hold	DOWN mode (I1) with keeping value on display (I2)	
000	Output Counter 2/I	UP count on rising edge of counter 2/I output	
COUNTER DISPLAY CONFIGURATION			
00	P-16 Display Counter 1	Counter 1 visualization selection	
00	P-34 Display Counter 2	Counter 2 visualization selection	
d₀0	Disable	Counter value not visualized	Default C2
U₀0	Visualized	Counter value visualized	Default C1
00	P-17 Decimal Point Counter 1	Counter 1 visualization format	
00	P-35 Decimal Point Counter 2	Counter 2 visualization format	
00		Visualization with no decimal digit	Default
00		Visualization with 1 decimal digit	
00		Visualization with 2 decimal digits	
000		Visualization with 3 decimal digits	
00	P-18 Counter 1 input counts	Counter 1 input counts (1...9999)	Default 1
00	P-36 Counter 2 input counts	Counter 2 input counts (1...9999)	Default 1
00	P-19 Counter 1 Visualized Counts	Counter 1 visualized counts (1...9999)	Default 1
00	P-37 Counter 2 Visualized Counts	Counter 2 visualized counts (1...9999)	Default 1

SETPOINT CONFIGURATION			
d₀0	P-20 Display Set 1	Counter 1 setpoint visualization selection	
d₀0	P-38 Display Set 2	Counter 2 setpoint visualization selection	
d₀0	Disable	Setpoint value not visualized	Default C2
U₀0	Visualized	Setpoint value visualized	
U₀0	Modifiable	Setpoint value visualized and modifiable	Default C1
00	P-21 Lower Limit Set 1	Set 1 minimum value (0...9999)	Default 0
00	P-39 Lower Limit Set 2	Set 2 minimum value (0...9999)	Default 0
00	P-22 Upper Limit Set 1	Set 1 maximum value (0...9999)	Default 999
00	P-40 Upper Limit Set 2	Set 2 maximum value (0...9999)	Default 999
AUTOMATIC LOAD CONFIGURATION			
00	P-23 Automatic Load Counter 1	Counter 1 automatic loading	
00	P-41 Automatic Load Counter 2	Counter 2 automatic loading	
d₀0	Disable	Automatic loading disabled	Default
000	Counter = Set 1	Loading if counter = Set1	
000	Counter = Set 2	Loading if counter = Set2	
000	Counter = Set 1+Output Duration 1	Loading if counter = Set1 + "Output Duration 1"	
000	Counter = Set 2+Output Duration 2	Loading if counter = Set2 + "Output Duration 2"	
000	Counter = Visualized counts	Loading if counter = "Visualized Counter"	
000	Counter = Set 1+Output Duration 1	Loading if counter = Set1 + "Output Duration 1"	
000	Counter = Set 2+Output Duration 2	Loading if counter = Set2 + "Output Duration 2"	
000	Counter = Set 1 after Out. Dur. 1(time)	Loading if counter = Set1 "Output Duration 1"	
000	Counter = Set 2 after Out. Dur. 2(time)	Loading if counter = Set2 "Output Duration 2"	
COUNTER LOAD VALUE CONFIGURATION			
00	P-42 Counter Load Value 1	Counter 1 loading value	Default 0
00	P-42 Counter Load Value 2	Counter 2 loading value	Default 0
COUNTER OUTPUT MODE CONFIGURATION			
00	P-25 Counter 1 Output Mode	Counter 1 output mode	
00	P-43 Counter 2 Output Mode	Counter 2 output mode	
000	Counter sSet	Output active if Counter >Set	Default
000	Counter sSet * Output Duration (time)	Output active for "Output Duration" time if Counter >Set	
000	Counter sSet * Output Duration (counts)	Output active for "Output Duration" counts if Counter >Set	
000	Counter sSet+Set2	Output active if Counter >Set1+Set2	
000	Counter sSet	Output active if Counter >Set	Default
000	Counter sSet * Output Duration (time)	Output active for "Output Duration" time if Counter >Set	
000	Counter sSet * Output Duration (counts)	Output active for "Output Duration" counts if Counter >Set	
000	Counter sSet+Set2	Output active if Counter >Set1+Set2	
OUTPUT DURATION CONFIGURATION			
00	P-26 Output 1 Duration	Counter 1 output duration	Default 10
00	P-44 Output 2 Duration	Counter 2 output duration	Default 10
000	Output Duration Input by User	Value modifiable by user	Default
000	Latch output (clear only by load)	Latch output, resettable by counter loading	
000	Min output duration	Output duration minimum value	
000	Max output duration	Output duration maximum value	
COUNTER FREQUENCY DISPLAY CONFIGURATION			
00	P-27 Display Frequency Counter 1	Counter 1 frequency visualization	
00	P-45 Display Frequency Counter 2	Counter 2 frequency visualization	
d₀0	Disable	Counter frequency value not visualized	Default
U₀0	Visualized	Counter frequency value visualized	
00	P-28 Decimal Point Frequency Counter 1	Counter 1 frequency format	
00	P-46 Decimal Point Frequency Counter 2	Counter 2 frequency format	
00		Visualization with no decimal digit	Default
00		Visualization with 1 decimal digit	
000		Visualization with 2 decimal digits	
000		Visualization with 3 decimal digits	
00	P-29 Counter 1 Input frequency	Counter 1 input frequency (1...9999Hz)	Default 1
00	P-47 Counter 2 Input frequency	Counter 2 input frequency (1...9999Hz)	Default 1
00	P-30 Counter 1 Visualized Frequency	Counter 1 visualized frequency	Default 1
00	P-48 Counter 2 Visualized Frequency	Counter 2 visualized frequency	Default 1
00	P-31 Output Q1 Setup	Output Q1 setting	
00	P-32 Output Q2 Setup	Output Q2 setting	
d₀0	Disable	Disabled output	Default C2
000	Out Counter 1 n.o.	Counter 1 output on n.o. contact	Default C1
000	Out Counter 1 n.c.	Counter 1 output on n.c. contact	
000	Out Counter 2 n.o.	Counter 2 output on n.o. contact	
000	Out Counter 2 n.c.	Counter 2 output on n.c. contact	

MODBUS WORD ADDRESSES IN COUNTER MODE

Modbus Address	Description	Read Write	Reset Value
600	Counter 1 H value	RO	?
601	Counter 1 L value	RO	?
602	Counter 1 H counts	RO	?
603	Counter 1 L counts	RO	?
604	Counter 1 logic output - bit 0 Counter 1 logic output	RO	?
605	Counter 1 Lock Hold status - bit 0 lock function status - bit 1 hold function status	RO	?
606	Counter 1 count direction - 0 normal count direction - 1 reverse count direction	RO	?
607	Counter 1 serial command done Shows value of the last serial command done	RO	0
608	Counter 1 H hold value	RO	?
609	Counter 1 L value	RO	?
610	Counter 1 H frequency (Hz)	RO	?
611	Counter 1 L frequency (Hz)	RO	?
612	Counter 1 H frequency value	RO	?
613	Counter 1 L frequency value	RO	?
620	Counter 1 serial command - 0 no command - 1 load command - 2 enable/disable lock function - 3 enable/disable hold function - 4 reverse count direction - 5 Enter onward count - 6 Enter backward count	WO	0
630	Counter 2 H value	RO	?
631	Counter 2 L value	RO	?
632	Counter 2 H counts	RO	?
633	Counter 2 L counts	RO	?
634	Counter 2 logic output	RO	?
635	Counter 2 Lock Hold status	RO	?
636	Counter 2 count direction	RO	?
637	Counter 2 serial command done	RO	0
638	Counter 2 H Hold value	RO	?
639	Counter 2 L Hold value	RO	?
640	Counter 2 H frequency (Hz)	RO	?
641	Counter 2 L frequency (Hz)	RO	?
642	Counter 2 H frequency value	RO	?
643	Counter 2 L frequency value	RO	?
650	Counter 2 serial command	WO	0
2000	Parameter P-00	RW	EEPROM
2001	Parameter P-01	RW	EEPROM
2002	Parameter P-02	RW	EEPROM
---	---	RW	EEPROM
2052	Parameter P-52	RW	EEPROM
2053	Parameter P-53	RW	EEPROM

TCT101-4ABC-T "COUNTER"



PARAMETERS LIST

CLOCK INPUT CONFIGURATION

CLIN	P-01 Clock Input	Input signal selection	
CLIN1		Input signal on I1	Default
CLIN2		Encoder	Input signal on I1 and I2 (bidirectional encoder)

INPUT CONFIGURATION

HIIN1	P-02 Hardware Input 1	Input 1 hardware configuration	
HIIN2	P-03 Hardware Input 2	Input 2 hardware configuration	
HIIN3	P-04 Hardware Input 3	Input 3 hardware configuration	
HIIN4		NPN	NPN (not available on input 3)
HIIN5		PNP	PNP
HIIN6		TTL	TTL
HIIN7		Potenti.	Potentiometer (available only on input 3)

FIIN	P-05 Filter Input 1	Input 1 hardware filter configuration	
FIIN1		Off	Input hardware filter disabled
FIIN2		On	Input hardware filter enabled (22Hz)

AIIN1	P-06 Active State Input 3	Input 3 active status	
AIIN2		High Level	
AIIN3		Low Level	Default

FIIN1	P-07 Active State Input 3	Input 3 active status	
FIIN2		High Level	
FIIN3		Low Level	Default

FIIN1	P-08 Function Input 2	Function associated to input 2	
FIIN2	P-09 Function Input 3	Function associated to input 3	
FIIN3		Disabled	Default

FIIN1	P-10 Potentiom. Torcture	Potentiometer calibration function	
FIIN2		Disabled	Default
FIIN3		Enabled	

FIIN1	P-11 Function Key UP	Function associated to UP key (up arrow)	
FIIN2		Disabled	Default
FIIN3		Display max peak	Max. registered peak visualization (reset with UP=DOWN key)

FIIN1	P-12 Function Key DOWN	Function associated to DOWN key (down arrow)	
FIIN2		Disabled	Default
FIIN3		Display min peak	Min. registered peak visualization (reset with UP=DOWN key)

BACKUP MEMORY CONFIGURATION

PMIN	P-13 Power-off Memory	Power-off memory	
PMIN1		Disabled	No peak value stored at power-off
PMIN2		Max. Peak	Max. peak stored at power-off
PMIN3		Min. Peak	Min. peak stored at power-off
PMIN4		All Peak	Max. and Min. peaks stored at power-off

CLOCK INPUT CONFIGURATION

CLIN1	P-14 Minimum Input Frequency	Minimum visualized frequency	
CLIN2		0.01 Hz	For lower frequency values 0 is visualized on display. This parameter changes maximum display update time from 100 to 0.1 sec.
CLIN3		0.09 Hz	
CLIN4		0.1 Hz	Default

CLIN1	P-15 Software Filter	Sampling frequency software filter	
CLIN2		Off	No software filter used for reading.
CLIN3		0.01 sec	Mean realized on samplings done within the time set in this parameter. Display will be update at max. with this time interval.

CLIN1	P-16 Timebase	Visualization time base	
CLIN2		sec	Visualized value referred to second
CLIN3		min	Visualized value referred to minute
CLIN4		hour	Visualized value referred to hour

CLIN1	P-17 Pulse in Unit	Number of impulses on single unit. Revolution	
CLIN2		99.99 pulse	counter indicates how many impulses corresponds at a complete revolution
CLIN3		0.01 pulse	
CLIN4		1 pulse	Default

CLIN1	P-18 Decimol Point	Tachometer value visualization format	
CLIN2		0	No decimal digit visualization
CLIN3		0.0	1 decimal digit visualization
CLIN4		0.00	2 decimal digits visualization
CLIN5		0.000	3 decimal digits visualization

MEASURE UNIT CONFIGURATION

MEIN1	P-19 Measure Unit 1	Setting digit 1 of visualized measure unit	
MEIN2	P-20 Measure Unit 2	Setting digit 2 of visualized measure unit	
MEIN3	P-21 Measure Unit 3	Setting digit 3 of visualized measure unit	
MEIN4	P-22 Measure Unit 4	Setting digit 4 of visualized measure unit	
MEIN5		Edit digits	Set as chosen each of 4 digits

SETPOINT CONFIGURATION

SPIN1	P-23 Display Set 1	Setpoint 1 visualization selection	
SPIN2	P-24 Display Set 2	Setpoint 2 visualization selection	
SPIN3		Disable	Setpoint value not visualized
SPIN4		Visualized	Setpoint value visualized
SPIN5		Modifiable	Setpoint value visualized and modifiable
SPIN6	P-24 Lower Limit Set 1	Set 1 lower limit (0..9999)	Default 0
SPIN7	P-27 Lower Limit Set 2	Set 2 lower limit (0..9999)	Default 0
SPIN8	P-25 Upper Limit Set 1	Set 1 upper limit (0..9999)	Default 999
SPIN9	P-28 Upper Limit Set 2	Set 2 upper limit (0..9999)	Default 999

OUTPUT ENABLE CONFIGURATION

OEIN1	P-29 Output Enable	Enabled outputs	
OEIN2		Always enable	Tachometer outputs always enabled
OEIN3		Automat enable	Outputs enabled automatically
OEIN4		Enable by input	Tachometer outputs enabled by digital inputs

TACHOMETER LOGIC OUTPUT MODE CONFIGURATION

LOIN1	P-30 Logic Output Mode1	Tachometer logic output 1 mode	
LOIN2	P-34 Logic Output Mode2	Tachometer logic output 2 mode	
LOIN3		High Deviation	Output active with upward deviation
LOIN4		Low Deviation	Output active with downward deviation
LOIN5		In-Band	Output active inside band
LOIN6		Out of Band	Output active out of band

LOIN1	P-31 Activation Delay 1	Logic output 1 activation delay	
LOIN2	P-35 Activation Delay 2	Logic output 2 activation delay	
LOIN3		0.0 sec	Defines logic output activation delay
LOIN4		to	Setting range from 0.0 sec to 999.9 sec.

LOIN1	P-32 Deactivation Delay 1	Logic output 1 deactivation delay	
LOIN2	P-35 Deactivation Delay 2	Logic output 2 deactivation delay	
LOIN3		0.0 sec	Defines logic output deactivation delay
LOIN4		to	Setting range from 0.0 sec to 999.9 sec.

LOIN1	P-33 Output 1 Duration	Tachometer logic output 1 duration	
LOIN2	P-37 Output 2 Duration	Tachometer logic output 2 duration	
LOIN3		Automatic	Automatic output duration
LOIN4		Latch output (clear by FNC key)	Latch output, reset from FNC key

LOIN1		Pulse 0.1 sec	Output impulse duration 0.1 sec
LOIN2		to	
LOIN3		Pulse 99.9 sec	Output impulse duration 99.9 sec

OUTPUT CONFIGURATION

LOIN1	P-38 Output Q1 Setup	Relay Q1 output setting	
LOIN2	P-39 Output Q2 Setup	Relay Q2 output setting	
LOIN3		Disable	Disabled output
LOIN4		Logic Out 1 n.o.	Logic output 1 on n.o. contact
LOIN5		Logic Out 1 n.c.	Logic output 1 on n.c. contact
LOIN6		Logic Out 2 n.o.	Logic output 2 on n.o. contact
LOIN7		Logic Out 2 n.c.	Logic output 2 on n.c. contact

MODBUS WORD ADDRESSES IN TACHOMETER MODE

Modbus Address	Description	Read	Write	Reset Value
700	Tachometer H value	RO		?
701	Tachometer L value	RO		?
702	Tachometer H minimum peak value	RO		?
703	Tachometer L minimum peak value	RO		?
704	Tachometer H maximum peak value	RO		?
705	Tachometer L maximum peak value	RO		?
706	Tachometer logic outputs - bit 0 logic output 1 - bit 1 logic output 2	RO		?
707	Tachometer serial command done Shows value of the last serial command done	RO		0
708	Tachometer word Out-Enable - bit 0 out enable output 1 - bit 1 out enable output 2	RO		?
709	Tachometer Hold - bit 0 tachometer hold status	RO		?
710	Hold H tachometer value	RO		?
711	Hold L tachometer value	RO		?
720	Tachometer serial command - 0 no command - 1 command - 2 command enable / disable output - 3 command enable / disable hold function - 4 command reset max. and min. peak - 5 command clear output (if in latch)	WO		0
3000	Parameter P-00	RW		EEPROM
3001	Parameter P-01	RW		EEPROM
3002	Parameter P-02	RW		EEPROM
...	...	RW		EEPROM
3052	Parameter P-52	RW		EEPROM
3053	Parameter P-53	RW		EEPROM

TCT101-4ABC-T “TACHOMETER” MODE

