

Mounting instruction

Ecoflex® 15 Plus Heatex / SeaTex® 15
N-Socket, solderless / Art. No.: 7352



Required tools :

- 2 x open-ended spanner 19 mm
- 1 x Cutter knife
- 1 x scissors
- 1 x metal saw
- 1 x small file
- 1 x heat gun



Move the nut, clamping ring and rubber washer over the cable tail.



Bend copper braid upwards right-angled. Heat the cable with the hot air gun. (abt. 150°C) Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.



Push Teflon Insulator Disc over the inner conductor. Put the inner pin on the inner conductor.



Cut off cable tail right-angled with a small metal saw. The inner conductor has to be kept absolutely round.



Remove 10 mm of the outer sheath with a knife.



Remove the copper foil and the dielectric with a knife. The inner conductor must stay absolutely round. Remove burr from sharp edges.



The prepared cable tail has to be inserted into the housing until stop. Tighten the clamping nut finger tight with two open-ended spanners 19 mm. A small split should remain visible between clamping nut and connector housing.